SFF specifications are available at <a href="http://www.snia.org/sff/specifications">http://www.snia.org/sff/specifications</a>.



# SFF-8611

### Specification for

#### MiniLink 4/8X I/O Cable Assemblies

Rev 1.0 September 19, 2018

SECRETARIAT: SFF TA TWG

This specification is made available for public review at <u>http://www.snia.org/sff/specifications</u>. Comments may be submitted at http://www.snia.org/feedback. Comments received will be considered for inclusion in future revisions of this specification.

The description of a connector in this specification does not assure that the specific component is actually available from connector suppliers. If such a connector is supplied, it must comply with this specification to achieve interoperability between suppliers.

ABSTRACT: This specification defines the physical interface and general performance requirements for MiniLink free plugs and cable assemblies, which are designed for use in high speed serial, interconnect applications at multi-gigabit speeds. This specification provides information for the free plug and both internal and external cable assemblies. MiniLink receptacles provide the other half of the mating interface and are defined in SFF-8612.

POINTS OF CONTACT:

Alex Haser Molex, LLC 2222 Wellington Ct Lisle, IL 60532 Ph: 630-718-5418 Email: <u>alex.haser@molex.com</u> Chairman SFF TA TWG Email: <u>SFF-Chair@snia.org</u>

### Intellectual Property

The user's attention is called to the possibility that implementation of this Specification may require the use of an invention covered by patent rights. By distribution of this specification, no position is taken with respect to the validity of a claim or claims or of any patent rights in connection therewith. This specification is considered SNIA Architecture and is covered by the SNIA IP Policy and as a result goes through a request for disclosure when it is published. Additional information can be found at the following locations:

- Results of IP Disclosures: <u>http://www.snia.org/sffdisclosures</u>
- SNIA IP Policy: <a href="http://www.snia.org/ippolicy">http://www.snia.org/ippolicy</a>

#### Change History

Rev 0.1

- First draft

Rev 0.2

- The speed characteristics and electrical considerations of SFF-8611 were removed to create SFF-8621.

#### Rev 0.3

- Added to the Abstract
- Added to the list of Industry documents
- Added notes 4 & 5 to 3.1
- Added contact function note to 4.1
- Replaced Figure 4-1, added Fig 4-2, Replaced Fig 5-1
- Added dimensions for the 8x to Table 5-1
- Revised 6-1 & 6-2 Figure and Table titles
- Added 8x dimensions to tables 6-1, 6-2, 6-4
- Revised dimensions and table notes for Tables 6-1, 6-2, 6-4
- Revised Figure 6-3 to clarify the fold and table description
- Corrected Figure & Table titles for 6-5 and 6-6
- Replaced Figure 6-7 and added the statement below the figure
- Revised the min/max numbers in Table 6-5

#### Rev 1.0 (September 19, 2018)

- Updated to SNIA format
- Reorganized content
- Corrected SFF-9000 in References to SFF-9400
- Updated SAS references in Section 2.1 and Section 2.2
- Updated definitions
- Updated drawings and dimension tables to match with other documentation in the industry and to add 8x interface
- Replaced Figure 4-1
- Replaced Figure 5-1 and added E18 to Table 5-1
- Updated performance & latching requirements
- Clarified wrenching requirements are only for external connectors/cables
- Minor editorial/ formatting changes

#### Foreword

The development work on this specification was done by the SNIA SFF TWG, an industry group. Since its formation as the SFF Committee in August 1990, the membership has included a mix of companies which are leaders across the industry.

When 2 1/2" diameter disk drives were introduced, there was no commonality on external dimensions e.g. physical size, mounting locations, connector type, connector location, between vendors. The SFF Committee provided a forum for system integrators and vendors to define the form factor of disk drives.

During their definition, other activities were suggested because participants in SFF faced more challenges than the form factors. In November 1992, the charter was expanded to address any issues of general interest and concern to the storage industry. The SFF Committee became a forum for resolving industry issues that are either not addressed by the standards process or need an immediate solution.

In July 2016, the SFF Committee transitioned to SNIA (Storage Networking Industry Association), as a TA (Technology Affiliate) TWG (Technical Work Group).

Industry consensus is not a requirement to publish a specification because it is recognized that in an emerging product area, there is room for more than one approach. By making the documentation on competing proposals available, an integrator can examine the alternatives available and select the product that is felt to be most suitable.

SFF meets during the T10 (see <a href="http://www.tl0.org">www.tl0.org</a>) and T11 (see <a href="http://www.tl1.org">www.tl1.org</a>) weeks, and SSWGs (Specific Subject Working Groups) are held at the convenience of the participants.

Many of the specifications developed by SFF have either been incorporated into standards or adopted as standards by ANSI, EIA, JEDEC and SAE.

For those who wish to participate in the activities of the SFF TWG, the signup for membership can be found at: <u>http://www.snia.org/sff/join</u>

The complete list of SFF Specifications which have been completed or are currently being worked on by the SFF Committee is contained in the document SFF-8000 which can be found at:

http://www.snia.org/sff/specifications

Suggestions for improvement of this specification will be welcome, they should be submitted to:

http://www.snia.org/feedback

1.	Scope 1.1 Application Specific Criteria 1.2 Copyright 1.3 Disclaimer	5 5 5 5
2.	References 2.1 Industry Documents 2.2 Sources 2.3 Conventions 2.4 Definitions	6 6 6 7
3.	General Description	8
4.	Contact Length Sequencing	9
5.	Free Plugs and Cable Assemblies 5.1 Free Plug Mating Interface 5.2 Internal Cable Assemblies 5.2.1 Straight Plug 5.2.2 Right-Angle Down (or Up) Plug 5.3 External Cable Assemblies	10 11 13 14 15 16
6.	Latching 6.1 Passive Latching 6.2 Active Latching	17 17 17
7.	Performance Requirements 7.1 EIA-364-1000 Test Details 7.2 Additional Test Details	18 19 20

# FIGURES

Figure 2-1 Fixed Receptalce and Free Plug Definition	7
Figure 4-1 Contact Positions for 4x and 8x Free Plugs	9
Figure 4-2 Breakout Cable with One 8x Plug and Two 4x P	lugs 10
Figure 5-1 Mating Interface for All Free Plugs	11
Figure 5-2 Internal Ribbon Cable Fold	13
Figure 5-3 Straight Plug For Internal Cable Assembly	14
Figure 5-4 Right-Angle Down Plug for Internal Cable Asse	embly 15
Figure 5-5 External Cable Assembly	16
Figure 6-1 Free Plug Passive Latch	17
Figure 6-2 Free Plug Active Latch	17

#### TABLES

Table 5	5-1 Free Plug Mating Interface Dimensions	12
Table 5	5-2 Internal Ribbbon Cable Fold Dimensions	13
Table 5	5-3 Straight Plug For Internal Cable Assembly Dimensions	14
Table 5	5-4 Right-Angle Down Plug For Internal Cable Assembly DImensions	15
Table 5	5-5 External Cable Assembly Dimensions	16
Table 6	6-1 Free Plug Passive Latch Dimensions	17
Table 6	6-2 Free Plug Active Latch DImensions	17
Table 7	7-1 Performance Requirements	18
Table 7	7-2 EIA-364-1000 Test Details	19
Table 7	7-3 Additional Test Details	20

Page 4 Copyright © 2018 SNIA. All rights reserved.

# 1. Scope

This specification defines the MiniLink cable plug, the mating interface, internal and external cable assemblies, latching criteria, and performance requirements.

## 1.1 Application Specific Criteria

This connector is capable of meeting the interface requirements for the internal I/O requirements of T10 SAS-4 and OCuLink 1.0.

### 1.2 Copyright

The SNIA hereby grants permission for individuals to use this document for personal use only, and for corporations and other business entities to use this document for internal use only (including internal copying, distribution, and display) provided that:

- 1. Any text, diagram, chart, table or definition reproduced shall be reproduced in its entirety with no alteration, and,
- 2. Any document, printed or electronic, in which material from this document (or any portion hereof) is reproduced shall acknowledge the SNIA copyright on that material, and shall credit the SNIA for granting permission for its reuse.

Other than as explicitly provided above, there may be no commercial use of this document, or sale of any part, or this entire document, or distribution of this document to third parties. All rights not explicitly granted are expressly reserved to SNIA.

Permission to use this document for purposes other than those enumerated (Exception) above may be requested by e-mailing copyright\_request@snia.org. Please include the identity of the requesting individual and/or company and a brief description of the purpose, nature, and scope of the requested use. Permission for the Exception shall not be unreasonably withheld. It can be assumed permission is granted if the Exception request is not acknowledged within ten (10) business days of SNIA's receipt. Any denial of permission for the Exception shall include an explanation of such refusal.

#### 1.3 Disclaimer

The information contained in this publication is subject to change without notice. The SNIA makes no warranty of any kind with regard to this specification, including, but not limited to, the implied warranties of merchantability and fitness for a particular purpose. The SNIA shall not be liable for errors contained herein or for incidental or consequential damages in connection with the furnishing, performance, or use of this specification.

Suggestions for revisions should be directed to <a href="http://www.snia.org/feedback/">http://www.snia.org/feedback/</a>.

# 2. References

The SFF Committee activities support the requirements of the storage industry, and it is involved with several standards.

#### 2.1 Industry Documents

-	EIA 364 ISO/IEC 14776-154 ISO/IEC 14776-155	Electrical Connector/Socket Test Procedures Serial Attached SCSI - 3 (SAS-3) Serial Attached SCSI - 4 (SAS-4)
	IPC-A-610	Acceptability of Electronic Assemblies
-	PCIe	OCuLink
-	SFF-8410	HSS Copper Testing and Performance Requirements
-	SFF-8436	Maximizing Card Edge Tolerances Technique
-	SFF-8612	MiniLink 4/8X Shielded Connectors
-	SFF-9400	Universal 4/8X Pinouts
-	SFF-9402	Multi-Protocol Internal Cables for SAS and/or PCIe

### 2.2 Sources

Copies of Electronic Industries Alliance (EIA) standards may be purchased from the Electronic Components Industry Association (ECIA) (<u>https://www.ecianow.org</u>).

Copies of SAS standards may be purchased from the International Committee for Information Technology Standards (INCITS) (<u>http://www.incits.org</u>).

Copies of PCIe standards may be purchased from PCI-SIG (<u>http://pcisig.com</u>).

There are several projects active within the SFF TWG. The complete list of specifications which have been completed or are still being worked on is contained in the document SFF-8000 which can be found at <a href="http://www.snia.org/sff/specifications">http://www.snia.org/sff/specifications</a>.

#### 2.3 Conventions

The dimensioning conventions are described in ANSI-Y14.5M, Geometric Dimensioning and Tolerancing. All dimensions are in millimeters, which are the controlling dimensional units (if inches are supplied, they are for guidance only).

The ISO convention of numbering is used i.e., the thousands and higher multiples are separated by a space and a period is used as the decimal point. This is equivalent to the English/American convention of a comma and a period.

American	French	ISO
0.6	0,6	0.6
1,000	1 000	1 000
1,323,462.9	1 323 462,9	1 323 462.9

#### 2.4 Definitions

For the purpose of SFF Specifications, the following definitions apply:

**Connector:** Two halves of an interface that when joined together, establish electrical contact and mechanical retention between two components. In this specification, the term "connector" does not apply to any specific gender; it can be used to describe the plug, the receptacle, or both. Other common terms include: connector interface, mating interface, and separable interface.

**Contact length sequence:** Order of electrical contact established/ terminated during mating/un-mating. Other terms include: contact sequencing, contact positioning, first mate/break last, early mate late break (EMLB), staggered contacts, and long pin / short pin.

**Fixed:** The stationary part of a connector interface. In this specification, "fixed" refers to the receptacle side.

**Free:** The removable part of a connector interface. In this specification, "free" refers to the plug side or cable assembly.

**Offset:** An alignment shift from the center line of the connector.

**Optional:** This term describes features which are not required by the SFF Specification. However, if any feature defined by an SFF Specification is implemented, it shall be done in the same way as defined by the Specification. Describing a feature as optional in the text is done to assist the reader.

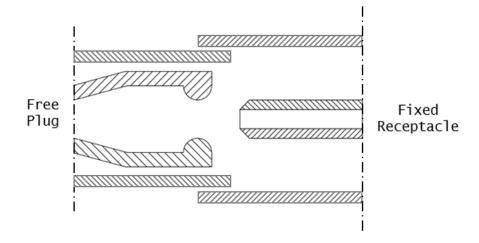


FIGURE 2-1 FIXED RECEPTALCE AND FREE PLUG DEFINITION

**PCB:** Printed circuit board

**Plug:** Used to describe the part of the connector that penetrates its mate upon mating, as shown in Figure 2-1. Other common terms include "male," and "pin connector."

**Receptacle:** Used to describe the part of the connector that accepts its mate upon mating, as shown in Figure 2-1. Other common terms include "female," and "socket connector."

**Right Angle:** A receptacle design where the mating direction is parallel to the printed circuit board upon which the receptacle is mounted OR a plug design where the mating direction is perpendicular to the bulk cable.

**Straight:** A plug design where the mating direction is parallel to the bulk cable.

**Surface mount:** A termination style in which pins do not penetrate the surface of a PCB. Pins sit on pads on the surface of a PCB and are then soldered to keep the connector and/or shell in place. Other common terms are "surface mount technology" or "SMT."

**Through hole:** A termination style in which rigid pins penetrate the surface of a PCB. Pins typically must be soldered to keep the connector or shell in place. Other common terms are "plated through hole" or "PTH."

**Vertical:** A receptacle design where the mating direction is perpendicular to the printed circuit board upon which the receptacle is mounted.

### 3. General Description

This connector system is based upon fixed receptacles (vertical and right-angle) and free plugs (straight and right-angle). It provides positive retention along with ease of insertion and removal. This specification provides the mechanical description and performance requirements for free plugs and cable assemblies. The same mechanical interface applies for both internal and external applications, but separate performance requirements are provided for both use cases. See SFF-8612 for information on fixed receptacles that provide the other half of the interface described here.

## 4. Contact Length Sequencing

Contact positions are shown in Figure 4-1 for 4X and 8X free plugs, respectively. All plug contacts shall be the same length (refer to Section 6). Contact length sequencing is established by staggered contacts on the fixed receptacle side of the connector interface; refer to SFF-8612 for details.

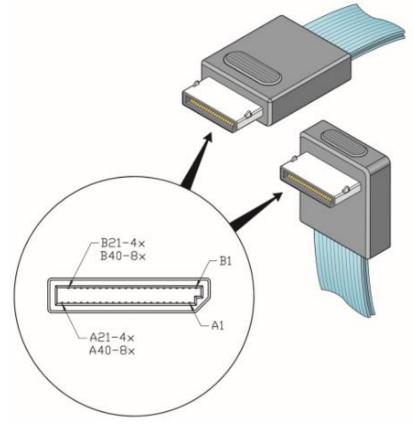


FIGURE 4-1 CONTACT POSITIONS FOR 4X AND 8X FREE PLUGS

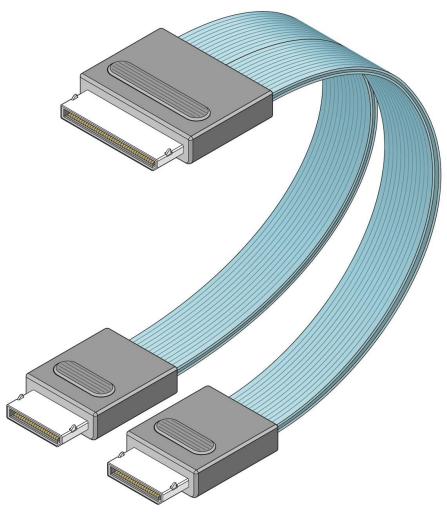


FIGURE 4-2 BREAKOUT CABLE WITH ONE 8X PLUG AND TWO 4X PLUGS

#### 5. Free Plugs and Cable Assemblies

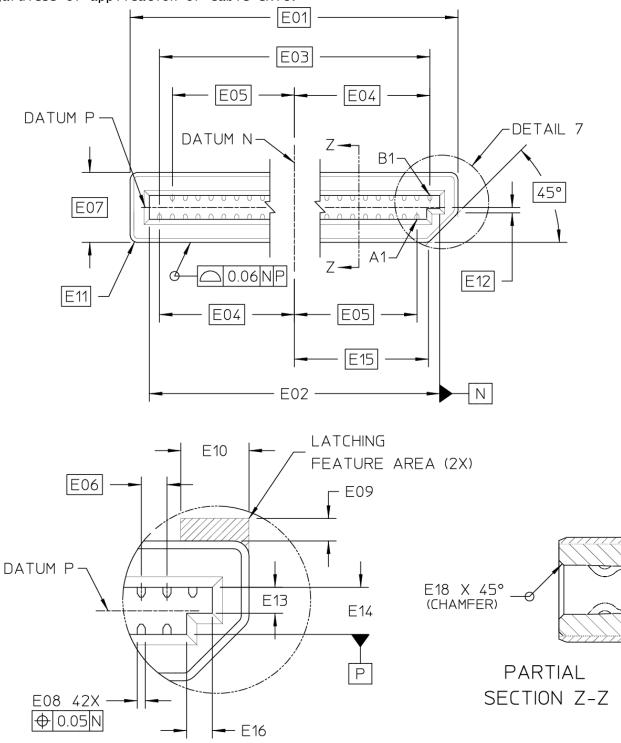
This specification provides the mechanical definitions for free plugs and cable assemblies. Plugs are available in both straight and right-angle variations for 4X and 8X circuit sizes. Cables may utilize passive or active latches, dimensions for which are provided in Table 6-1 and Table 6-2, respectively. Latch performance requirements are listed in Section 7.

Dual bundle, single bundle, and ribbon cable are all acceptable options for bulk cable if they meet all requirements defined by this specification. The way in which the bulk cable is attached to free plugs is not covered by this specification; it is left to the discretion of the supplier. Bulk cable may exit the plug in any direction.

In the case of breakout cables (e.g. one 8X plug on one end, two 4X plugs on the other), plug configurations and cable exits may be unique to each plug (e.g. straight plugs on the 8X and one 4X with a right angle plug on the remaining 4X).

# 5.1 Free Plug Mating Interface

The mating interface defined in this section is common for all free plugs, regardless of application or cable exit.



DETAIL 7 FIGURE 5-1 MATING INTERFACE FOR ALL FREE PLUGS

		Dimension		
ID	Description	4X	8X	Tolerance ±
E01	Connector shell width	12.73	22.23	Basic
E02	Upper row interface width (Datum N)	11.28	20.78	0.03
E03	CL to CL of outside of contact beams	10.50	20.00	Basic
E04	Vertical CL of connector shell (Datum N) to CL outside contact beams	5.25	10.00	Basic
E05	Vertical CL of connector shell (Datum N) to CL of inside contact beams	4.75	9.50	Basic
E06	Contact beam pitch	0.	50	Basic
E07	Connector shell height	2.	72	Basic
E08	Contact beam width (42x)	0.	16	0.03
E09	Latching mechanism height (2X)	0.	48	MAX
E10	Latching mechanism width (2X)	1.	10	MAX
E11	Outer radius of free connector shell (5X)	0.	30	Basic
E12	CL interface cavity (Datum P) to outer sharp corner of shell (TSC)	0.	17	Basic
E13	Polarizing notch height	0.	67	0.03
E14	Interface cavity height (A side to B side) (Datum P)	1.23		0.05
E15	CL interface cavity (Datum N) to outer sharp corner of shell (TSC)		9.94	Basic
E16	Polarizing notch width		50	MAX
E18			0.20	
Note:	E17 is not included.			

TABLE 5-1 FREE PLUG MATING INTERFACE DIMENSIONS

# 5.2 Internal Cable Assemblies

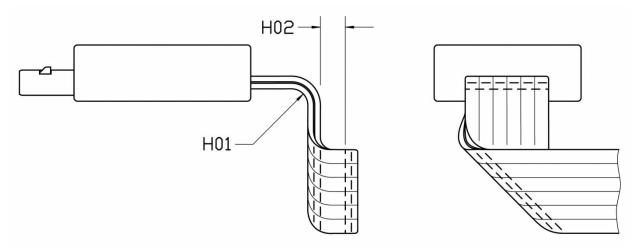


FIGURE 5-2 INTERNAL RIBBON CABLE FOLD

TABLE	5-2	INTERNAL	RIBBBON	CABLE	FOLD	DIMENSIONS
	-		ILL D D D D U IL			D 2112110 20110

		Dimension				
ID	Description	4X	8X	Tolerance ±		
H01	Cable bend radius	MIN (see	Note 1)	Supplier Specific		
H02	Cable fold radius (see Note 2)	MIN (see	Note 1)	Supplier Specific		
NOTES	NOTES:					
1.	To be specified by supplier.					
2.	2. Flat cable must not lay flat against itself when folded. Minimum fold					
	radius is needed to preserve the properties of the insulator and					
	therefore the signal integrity of the bulk cable.					

### 5.2.1 Straight Plug

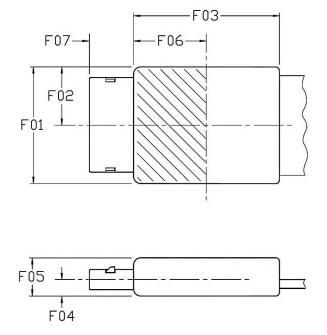


FIGURE 5-3 STRAIGHT PLUG FOR INTERNAL CABLE ASSEMBLY

		Dimension			
ID	Description	4X	8X	Tolerance ±	
F01	Housing width (Note 1)	17.00	28.50	MAX	
F02	CL to housing edge (Note 2)	8.50	14.25	MAX	
F03	Housing length	20.	00	MAX	
F04	Connector CL to bottom of housing	2.20 (N	lote 3)	MAX	
F05	Housing thickness	7.50		MAX	
F06	Boundary for latch release (Note 4)	10.	00	MAX	
F07	Connector snout length	5.	95	0.25	
NOTES	5:				
1.	Also applies to right-angle side-exit cable	assembli	es (not s	shown).	
2. CL of plug must align with CL of receptacle.					
3. Required for clearance when mated to a right-angle receptacle mounted					
	mid-board.				
4	Defense to Continue Cofense and the second s	and the second s			

TABLE 5-3 STRAIGHT PLUG FOR INTERNAL CABLE ASSEMBLY DIMENSIONS

4. Refer to Section 6 for passive and active latch dimensions.

## 5.2.2 Right-Angle Down (or Up) Plug

NOTE: Right-angle side-exit cable assemblies must conform to the housing width defined in Section 5.2.1.

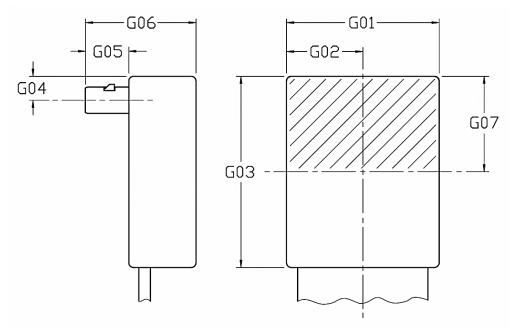


FIGURE 5-4 RIGHT-ANGLE DOWN PLUG FOR INTERNAL CABLE ASSEMBLY

TABLE 5-4 RIGHT-ANGLE	DOWN PLUG	FOR INTERNAL	CABLE	ASSEMBLY	DIMENSIONS
-----------------------	-----------	--------------	-------	----------	------------

	Dimension						
ID	Description	4X	8X	Tolerance ±			
G01	Housing width	17.00	28.50	MAX			
G02	CL of plug shell to housing edge (Note 1)	8.50	14.25	MAX			
G03	Housing length	21	.0	MAX			
G04	CL of plug shell to bottom of housing	6.50		MAX			
G05	Connector snout length	4.	62	0.38			
G06	Overall height of right-angle plug assembly	9.80 (Note 2)		MAX			
G07	Boundary for latch release (Note 3)	10.50		MAX			
NOTES:							
	<ol> <li>CL of plug must align with CL of receptacle.</li> <li>Enables mated height to remain below the maximum component height on a PCTe add-in card when mated with a vertical receptacle.</li> </ol>						

PCIe add-in card when mated with a vertical receptacle.

3. Refer to Section 6 for passive and active latch dimensions.

### 5.3 External Cable Assemblies

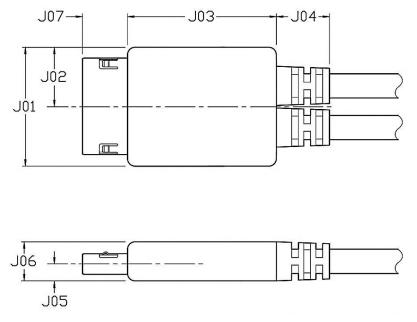


FIGURE 5-5 EXTERNAL CABLE ASSEMBLY

TABLE 5-5	EXTERNAL	CABLE	ASSEMBLY	DIMENSIONS
-----------	----------	-------	----------	------------

		Dimer	sion	
ID	Description (Note 1)	4X	8X	Tolerance ±
J01	Width of housing	17.00	28.50	MAX
J02	CL of housing to edge (Note 2)	8.50	14.25	MAX
J03	Housing length	25.	00	MAX
J04	Length of flex relief (optional)	7.	75	MAX
J05	CL of plug shell to bottom of housing (Note 2)	2.	60	MAX
J06	Thickness of housing	7.	50	MAX
J07	Connector snout length	5.	95	0.25
NOTES				
1.	Refer to Section 6 for passive and active 1	atch dime	nsions.	

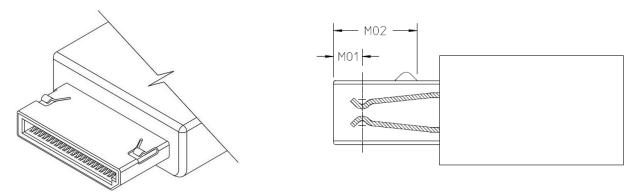
2. CL of plug must align with CL of receptacle.

3. Enables belly-to-belly implementations on host boards that are sufficiently thick.

# 6. Latching

Free plugs and cable assemblies may utilize passive or active latches. Both latch styles must fit in the latch windows defined in SFF-8612.

# 6.1 Passive Latching

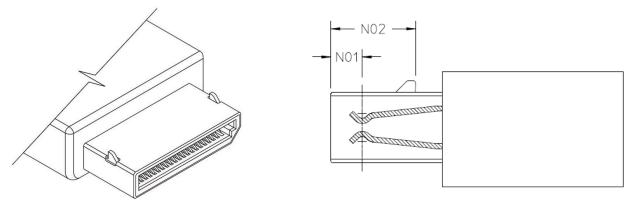


# FIGURE 6-1 FREE PLUG PASSIVE LATCH

TABLE	6-1	FREE	PLUG	PASSIVE	LATCH	DIMENSIONS
-------	-----	------	------	---------	-------	------------

ID	Description	Dimension	Tolerance $\pm$
	Front of connector to terminal contact point	1.14	0.10
M02	Front of connector to terminal passive latch retention point	3.49	0.20

# 6.2 Active Latching



# FIGURE 6-2 FREE PLUG ACTIVE LATCH

TARI F	6-2	FRFF	PLUG	ACTTVF	I ATCH	DIMENSIONS
IADLL	0 2		I LUU	ACITAL		DTHENDIOND

ID	Description	Dimension	Tolerance $\pm$
N01	Front of connector to terminal contact point	1.14	0.10
N02	Front of connector to active latch retention point	3.34	0.14

# 7. Performance Requirements

All connectors defined in this specification must meet the performance requirements listed when mated. All performance requirements are verified by testing in accordance with EIA-364-1000 unless otherwise noted. Test details are summarized in subsequent sections.

Parameter	Requirement			
Mechanical/ Physical Requirements				
Noble Contact Plating Type	Manufacturer to specify			
Contact Surface Treatment	Manufacturer to specify			
Wipe Length	Greater than 0.127mm			
Rated Durability Cycles	Internal: 250 cycles External (consumer): 10,000 cycles			
Mating Force (see Notes 1 & 2)	4x: 25 N MAX 8x: 30 N MAX			
Un-mating Force (see Notes 1 & 2)	4x: 25 N MAX 8x: 30 N MAX			
Latch Retention Force (see Note 1)	30 N MIN			
Wrench Force (see Notes 1 & 3)	7 N MIN			
Environmental Requirements				
Field Life	5 years			
Field Temperature	65 degrees C			
Storage Temperature	-55 to 85 degrees C			
Storage Humidity	85% relative humidity (see Note 4)			
Electrical Requirements				
(upport (coo Noto 1)	0.5 A per contact MAX			
Current (see Note 1)	1.0 A per power contact MAX			
Voltage (see Note 1)	30 VDC per contact MAX			
NOTES:				
1. These parameters are not evaluat	ed as part of TS-1000. Refer to			
Section 7.2 for test method.				
2. Un-mating force must be less that				
3. Applies to external connectors a	ind cables only.			
4. At maximum storage temperature.				

TABLE 7-1 PERFORMANCE REQUIR	REMENTS
------------------------------	---------

# 7.1 EIA-364-1000 Test Details

The details summarized in the following table are provided such that testing for the connector interface defined in this specification is done consistently. Details contained in this table take precedence over what is defined in EIA-364-1000.

Test	Test Details	Pass/ Fail Criteria
Mechanical/ Physical R	Requirements	
Durability	Refer to Table 7-1 for minimum	
Durability (preconditioning)	number or rated durability cycles. Latches may be disengaged during this test.	No pass/ fail criteria beyond TS-
Reseat	Follow TS-1000; latches must not be deactivated during this test	1000 required
Vibration	Follow TS-1000	
Environmental Requiren	ients	
Cyclic Temperature and Humidity Dust	Follow TS-1000	
Mixed Flowing Gas	Option 2	
Temperature Life	Refer to Table 7-1 for minimum	
Temperature Life	field life/ field temperature	No pass/ fail criteria beyond TS-
(preconditioning)	requirements.	- 1000 required
Thermal Cycling		1000 required
Thermal Cycling (Disturbance) Thermal Shock	Follow TS-1000	
(see Note 1)		
Electrical Requirement	S	
Dielectric	Method B	5 mA MAX leakage
Withstanding Voltage	250 VDC for 100 ms	current
Low Level Contact Resistance	Follow TS-1000 (see Note 2)	20 mOhm MAX deviation from baseline (see Note 3)
during this test	ure is dictated by the test metho	

TARI F	7-2	EIA-364-1000	TEST	DETATI S
IADLL	1-2	LTY-204-1000	IL3I	DETAILS

2. Any option may be used to measure low level contact resistance, but

the same option must be used throughout the entire test sequence. Different options may be used for different sequences.

3. There are no requirements on baseline measurements.

# 7.2 Additional Test Details

Several performance requirements of the connector interface defined in this specification are beyond the scope of EIA-364-1000. The tests used to qualify these performance criteria are summarized in this section.

Test	Test Details	Pass/ Fail Criteria			
	Test Details	rass/ rall Crilleria			
Mechanical/ Physical Requirements					
Mating Force (see Note 1)	EIA-364-13	No visual damage to mating interface -AND-			
Un-mating Force (see Note 2)	To be tested with cage, connector, and module or module analog	Peak force not to exceed maximum defined in Table 7-1.			
Latch Retention Force	EIA-364-38 Method A Load greater than or equal to the latch force defined in Table 7-1.	No physical damage to connector interface and/or latching mechanism			
Wrench Force (External cables only)	See Note 3	No physical damage to connector interface and/or latching mechanism -AND- No electrical discontinuity greater than 1 microsecond			
Electrical Requirer	nents				
•	EIA-364-70				
Current	Method 3, 30-degree	Refer to Table 7-1 for			
	temperature rise	maximum value			
Voltage	EIA-364-20 Annex A				

TABLE 7-3 ADDITIONAL TEST DETA	ILS
--------------------------------	-----