



SFF-TA-8613

Specification for

Mini Multilane 4/8X Unshielded Cage/ Connector (HDun)

Rev 3.6

June 22, 2026

SECRETARIAT: SFF TWG

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ABSTRACT: This specification defines the physical interface and general performance requirements for the Mini Multilane connector, which is designed for use in high speed serial, interconnect applications at multi-gigabit speeds. This connector is popularly referred to as the Mini-SAS HD (High Density) Connector system.

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Foreword

The development work on this specification was done by the SNIA SFF TWG, an industry group. Since its formation as the SFF Committee in August 1990, the membership has included a mix of companies which are leaders across the industry.

For those who wish to participate in the activities of the SFF TWG, the signup for membership can be found at <http://www.snia.org/sff/join>.

Revision History

Note: The content of this specification was formerly contained in SFF-8643, and it was broken out into a separate specification so that it could be reference by higher speed variations. Revision history prior to Rev 2.1 is unavailable.

Rev 2.1 *November 5, 2010:*

- Dimension designators changed to alpha order for Figures 6.2 through 6.8.

Rev 2.3 *January 11, 2011:*

- Title changed to "Unshielded 8/4 Channel for 12 Gb/s Applications"
- Changed A11 from 0.105 +/- 0.025 to 0.10 +/- 0.05
- Added note to E01 to clarify contact zone
- Figure 6.8 and Table 6.8 - 1x4 removed

Rev 2.6 *August 9, 2012:*

- Editorial revision to adopt latest template
- Removed electrical performance requirements specified by the using interface
- Simplified titling of sections, figures and tables
- Replaced double drawings of Figure 2-1
- Sections made consistent between SFF-8643 and SFF-8644

Rev 2.7 *April 22, 2013:*

- Adopt editorial convention of Gb/s

Rev 2.8 *June 3, 2013:*

- Added appropriate figures for the new vertical versions
- Dimensioned the keep-out areas in the connector footprints
- Added rib to top of the right angle latch area

Rev 2.9 *July 10, 2013:*

- Expanded Figure 3-1 to include more configurations
- Redrew figures and clarified dimensioning on vertical configurations

Rev 3.0 *July 27, 2013:*

- Corrected some dimensions in Tables 6-1, 6-2 and 6-4

Rev 3.1 *August 22, 2013:*

- Updated dimensions in Tables 6-1, 6-2 and 6-4
- Added R(ight angle) and V(ertical) suffixes to Tables 6-1 and 6-2
- Added optional holes to Figures 6-10 and 6-12

Rev 3.2 *February 26, 2014:*

- Revised description 3.0
- Updated Table 3-1 to list all versions
- Revised designators in Tables 6-1 and 6-2
- Removed revision note below Table 6-4
- Revised Table 6-5 dimensions

Rev 3.3 *May 15, 2014:*

- Title change for commonality in style with QSFP

Rev 3.4 *May 25, 2014:*

- Revised dimensions in Figures 6-1 and 6-2
- Added 6.2 section Title
- Revised Figure 6-7 and Table 6-3 titles
- Revised Titles for Figure 6-8 and Table 6-4
- Revised Table 6-4 to add the 1x2 size
- Revised text with section 6.3 and the section Title
- Revised Table 6-5 descriptions
- Revised Figure 6-12 Title
- Revised Figure 6-14 Title

Rev 3.5 *September 22, 2014:*

- This specification created with the connector content removed from SFF-8643

Rev 3.6 *June 22, 2026:*

- Updated to new document template and latest Boilerplate
- Added SMT footprint option
- Corrected existing footprint name (changed from "press fit" to "through hole")
- Section 4.2: Added note for press-fit tails.
- Table 5-1: Added new Datums
- Table 5-3: Removed VT
- Figure 5-9 and Table 5-5: Removed.
- Section 5.6.2: Regenerated all drawings with new measurements and adjusted Table 5-9 to match.
- Replaced Figure 5-19 so all callouts are visible
- Added dimension description for V05
- Added tolerances for the following dimensions: V07, V08, V12, V15, V20, V21, V25, V34, and V54
- Updated Figure 5-20
- Filled in missing reliability information in Section 7.1
- Section 7: Edits to clean up certain portions of this section.

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1. Scope

This specification defines the Mini Multilane unshielded cable plug, the unshielded host board receptacle, and the latching requirements for them based upon the mating interface defined herein.

2. References and Conventions

2.1 Industry Documents

The following documents are relevant to this specification:

- ASME Y14.5 Dimensioning and Tolerancing
- EIA-364-09 Durability Test Procedure for Electrical Connectors and Contacts
- EIA-364-13 Mating and Unmating Force Test Procedure for Electrical Connectors and Sockets
- EIA-364-20 Dielectric Withstanding Voltage Test Procedure for Electrical Connectors, Sockets and Coaxial Contacts
- EIA-364-23 Low Level Contact Resistance Test Procedure for Electrical Connectors and Sockets
- EIA-364-27 Mechanical Shock (Specified Pulse) Test Procedure for Electrical Connectors and Sockets
- EIA-364-28 Vibration Test Procedure for Electrical Connectors and Sockets
- EIA-364-31 Humidity Test Procedure for Electrical Connectors and Sockets
- EIA-364-32 Thermal Shock (Temperature Cycling) Test Procedure for Electrical Connectors and Sockets
- EIA-364-65 Mixed Flowing Gas Test Procedure for Electrical Connectors and Sockets
- EIA-364-70 Temperature Rise Versus Current Test Procedure for Electrical Connectors and Sockets
- EIA-364-1000 Environmental Test Methodology for Assessing the Performance of Electrical Connectors and Sockets Used in Controlled Environment Applications
- INCITS 519 SAS-3 (Serial Attached SCSI 3)
- INCITS 534 SAS-4 (Serial Attached SCSI 4)
- SFF-8410 High Speed Serial Testing for Copper Links
- SFF-8643 Mini Multilane 4/8X 12 Gb/s Unshielded Connector (HD12un)
- SFF-8644 Mini Multilane 4/8X 12 Gb/s Shielded Connector (HD12sh)
- SFF-8673 Mini Multilane 4/8X 24 Gb/s Unshielded Connector (HD24un)
- SFF-8674 Mini Multilane 4/8X 24 Gb/s Shielded Connector (HD24sh)

2.2 Sources

The complete list of SFF documents which have been published, are currently being worked on, or that have been expired by the SFF Committee can be found at <https://www.snia.org/sff/specifications>. Suggestions for improvement of this specification are welcome and should be submitted to <https://www.snia.org/feedback>.

Copies of SAS standards may be obtained from the International Committee for Information Technology Standards (INCITS) (<https://www.incits.org>).

Copies of ASME standards may be obtained from the American Society of Mechanical Engineers (<https://www.asme.org>).

2.3 Conventions

The following conventions are used throughout this document:

DEFINITIONS

Certain words and terms used in this standard have a specific meaning beyond the normal English meaning. These words and terms are defined either in the definitions or in the text where they first appear.

ORDER OF PRECEDENCE

If a conflict arises between text, tables, or figures, the order of precedence to resolve the conflicts is text; then tables; and finally figures. Not all tables or figures are fully described in the text. Tables show data format and values.

DIMENSIONING CONVENTIONS

The dimensioning conventions are described in ASME-Y14.5, Geometric Dimensioning and Tolerancing. All dimensions are in millimeters, which are the controlling dimensional units (if inches are supplied, they are for guidance only).

NUMBERING CONVENTIONS

The ISO convention of numbering is used (i.e., the thousands and higher multiples are separated by a space and a period is used as the decimal point). This is equivalent to the English/American convention of a comma and a period.

American	French	ISO
0.6	0,6	0.6
1,000	1 000	1 000
1,323,462.9	1 323 462,9	1 323 462.9

3. Keywords, Acronyms, and Definitions

For the purposes of this document, the following keywords, acronyms, and definitions apply.

3.1 Keywords

May: Indicates flexibility of choice with no implied preference.

May or may not: Indicates flexibility of choice with no implied preference.

Obsolete: Indicates that an item was defined in prior specifications but has been removed from this specification.

Optional: Describes features which are not required by the SFF specification. However, if any feature defined by the SFF specification is implemented, it shall be implemented as defined by the specification. Describing a feature as optional in the text is an informational callout to assist the reader.

Prohibited: Describes a feature, function, or coded value that is defined in a referenced specification to which this SFF specification makes a reference, where the use of said feature, function, or coded value is not allowed for implementations of this specification.

Reserved: Where the term is used for a signal on a connector contact, the function is set aside for future standardization. It is not available for vendor specific use. Where this term is used for bits, bytes, fields, and code values; the bits, bytes, fields, and code values are set aside for future standardization. The default value shall be zero. The originator is required to define a Reserved field or bit as zero, but the receiver should not check Reserved fields or bits for zero.

Restricted: Refers to features, bits, bytes, words, and fields that are set aside for other standardization purposes. If the context of the specification applies to the restricted designation, then the restricted bit, byte, word, or field shall be treated as a value whose definition is not in scope of this document, and is not interpreted by this specification.

Shall: Indicates a mandatory requirement. Designers are required to implement all such mandatory requirements to ensure interoperability with other products that conform to this specification.

Should: Indicates flexibility of choice with a strongly preferred alternative.

Vendor specific: Indicates something (e.g., a bit, field, code value) that is not defined by this specification. Specification of the referenced item is determined by the manufacturer and may be used differently in various implementations.

3.2 Acronyms and Abbreviations

HDun: Mini Multilane 4/8X Unshielded Connector

PCB: Printed Circuit Board

PF: Press Fit

PTH: Plated Through Hole

SMT: Surface Mount Technology

3.3 Definitions

Connector: Each half of an interface that, when joined together, establish electrical contact and mechanical retention between two components. In this specification, the term connector does not apply to any specific gender; it is used to describe the receptacle, the plug or the card edge, or the union of receptacle to plug or card edge. Other common terms include: connector interface, mating interface, and separable interface.

Contacts: A term used to describe connector terminals that make electrical connections across a separable

interface.

Datum: A point, line, plane, etc. assumed to be exact for the purposes of computation or reference, as established from actual features, and from which the location or geometric relationship of either feature is established.

Fixed-side connector: A term used to describe a connector that is terminated to a PCB. An example is shown in Figure 3-1.

Free-side connector: A term used to describe connector terminals that make electrical connections across a separable interface (e.g., the cable end). An example is shown in Figure 3-1.

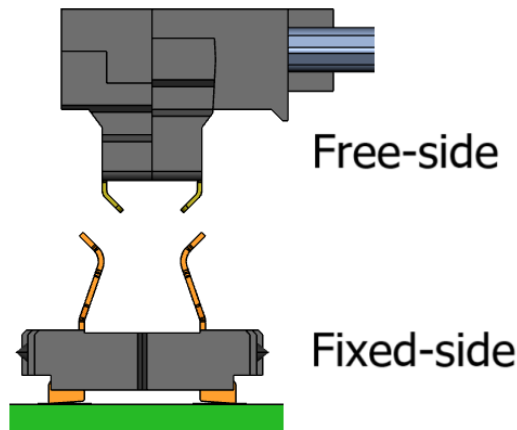


Figure 3-1 Fixed-side and Free-side Connector Definition

Module: In this specification, module may refer to a plug assembly at the end of a copper (electrical) cable (passive or active), an active optical cable (AOC), an optical transceiver, or a loopback.

Plug: A term used to describe the connector that contains the penetrating contacts of the connector interface as shown in Figure 3-2. Plugs typically contain stationary contacts. Other common terms include male, pin connector, and card edge.

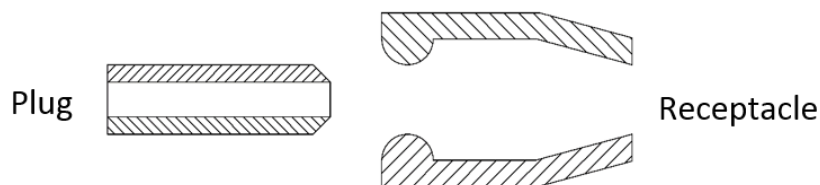


Figure 3-2 Plug and Receptacle Definition

Plated through hole termination: A term used to describe a termination style in which rigid pins extend into or through the PCB. Pins are soldered to keep the connector or cage in place. Other common terms are through hole or PTH.

Press fit: A term used to describe a termination style in which collapsible pins penetrate the surface of a PCB. Upon insertion, the pins collapse to fit inside the PCB’s plated through holes. The connector or cage is held in place by the interference fit between the collapsed pins and the PCB.

Receptacle: A term used to describe the connector that contains the contacts that accept the plug contacts as shown in Figure 3-2. Receptacles typically contain spring contacts. Other common terms include female and socket connector.

Right Angle: A term used to describe either a connector design where the mating direction is parallel to the plane of the printed circuit board upon which the connector is mounted or a cable assembly design where the mating direction is perpendicular to the bulk cable.

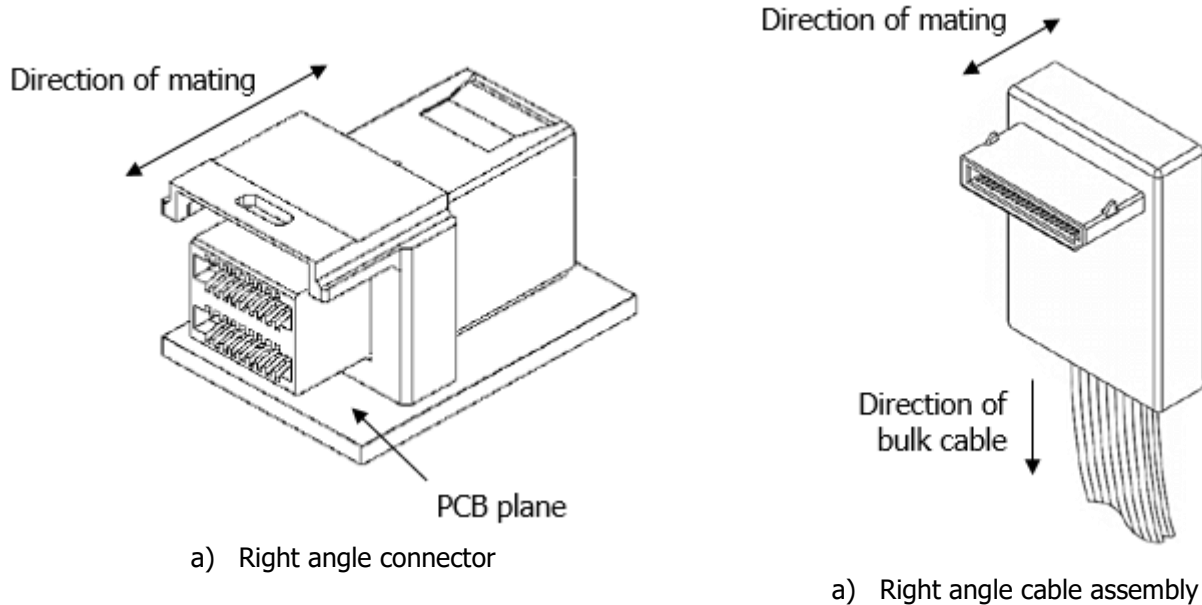


Figure 3-3 Right Angle Connector and Cable Assembly

Straight: A term used to describe a connector design where the mating direction is parallel to the bulk cable.

Surface mount: A term used to describe a termination style in which solder tails sit on pads on the surface of a PCB and are then soldered to keep the connector or cage in place. Other common terms are surface mount technology or SMT.

Vertical Unitary: A term used to describe a one-piece connector design where the mating direction is perpendicular to the plane of the printed circuit board upon which the connector is mounted.

4. General Description

4.1 Configuration Overview/Descriptions

The connector system is based upon vertical and right-angle receptacle (fixed) connectors and (free) mating plugs. The host board footprint mounting holes contain the critical dimensions for locating the receptacles to the host board. The integral receptacle guide shell functions as the guide and strain relief for the free (plug) connector interface and provides the latching points for the plug connector. This connector system provides positive retention along with ease of insertion and removal.

This specification provides for a 1x1, 1x2 and 1x4 receptacle (fixed side) as well as a 1x1 (4X) and a 1x2 (8X) vertical receptacles and the mating cable plugs (free side).

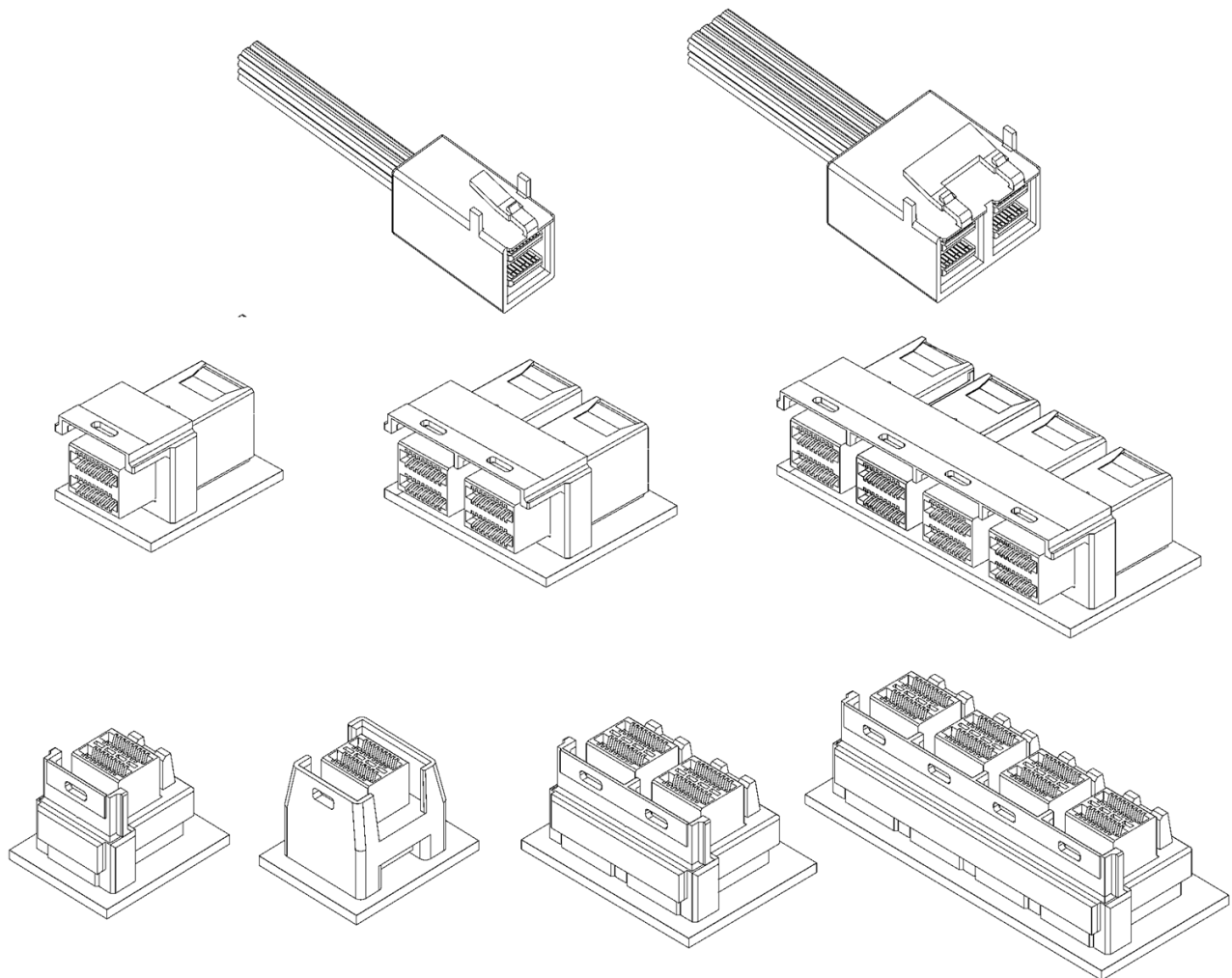


Figure 4-1 General View of Configurations

Table 4-1 Configurations Supported

Port	Positions	Right-Angle	Vertical Modular	Vertical Unitary	Plug
1x1	36	X	X	X	X
1x2	72	X	X	Not shown	X
1x4	144	X	X	Not shown	NA

4.2 Contact Numbering

The pins or electrical contacts in this connector are numbered as shown in Figure 4-2. Press-fit tails shown for reference illustration purposes only and dependent upon footprint type.

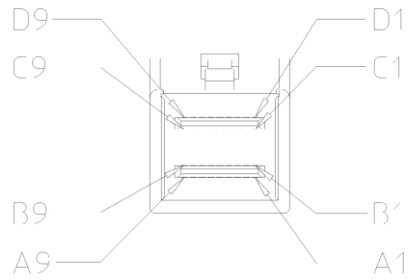


Figure 4-2 Contact Numbering

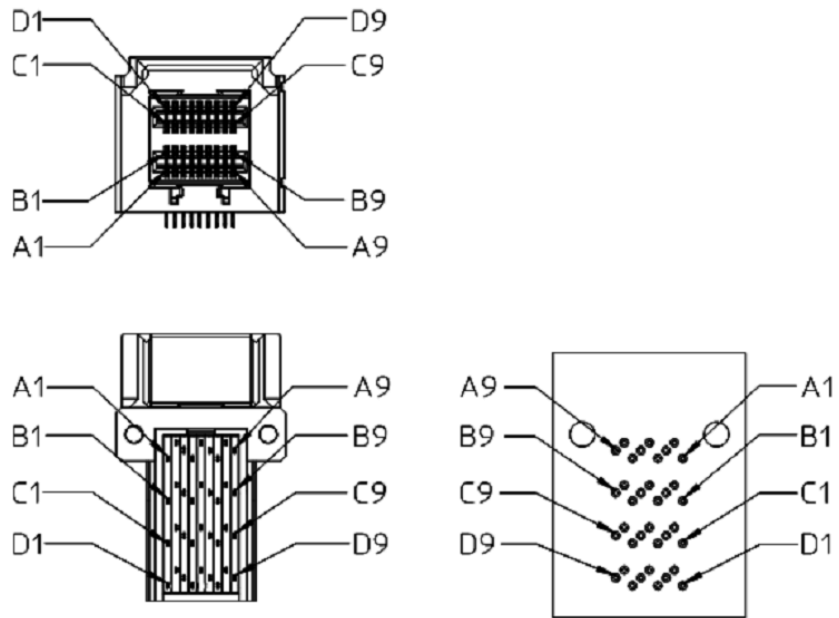


Figure 4-3 Right-angle Pin Assignments

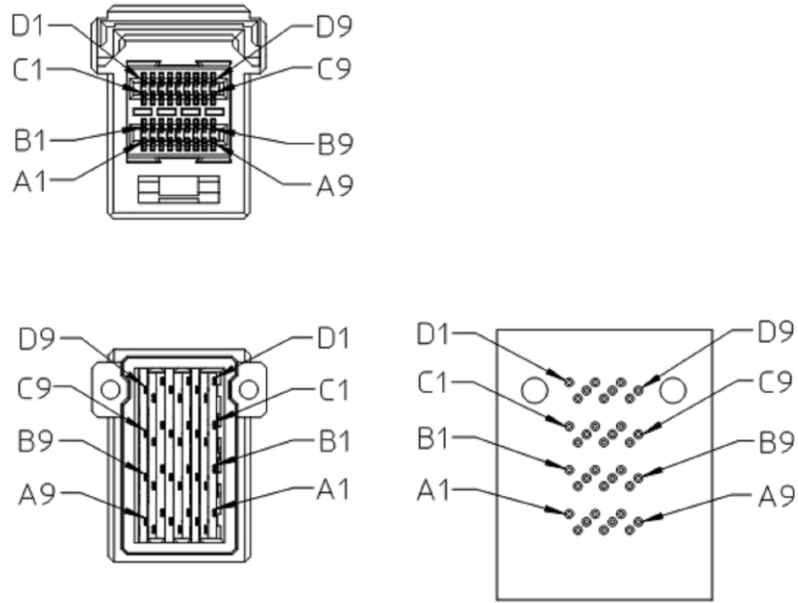


Figure 4-4 Vertical Pin Assignments

5. Connector Mechanical Specification

5.1 Datums

The datums defined in Figure 5-1 and Table 5-1 are used throughout the rest of the document to describe the dimensional requirements of this connector.

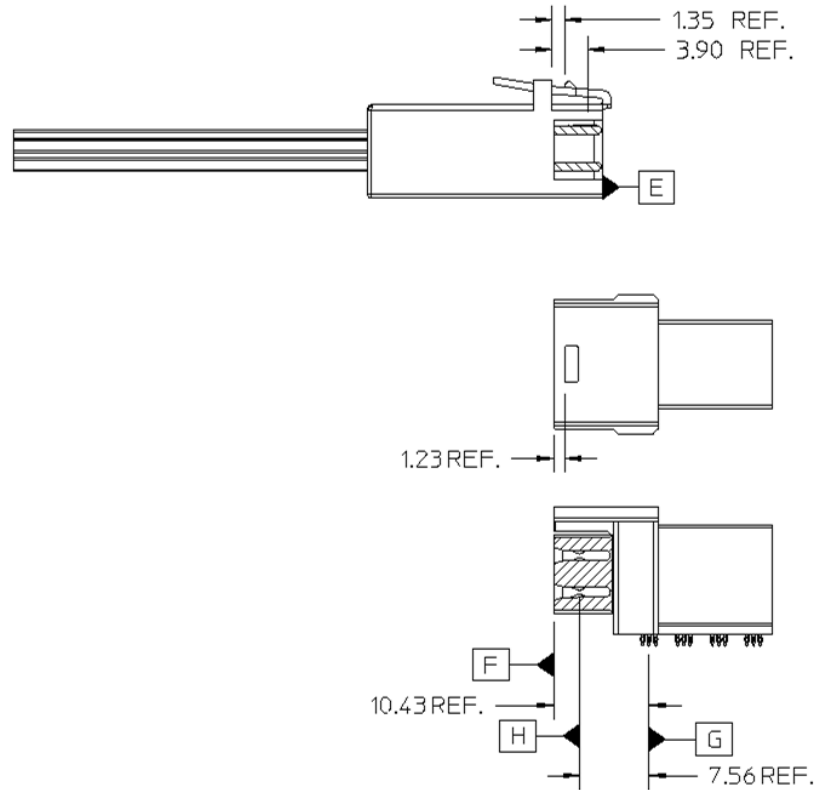
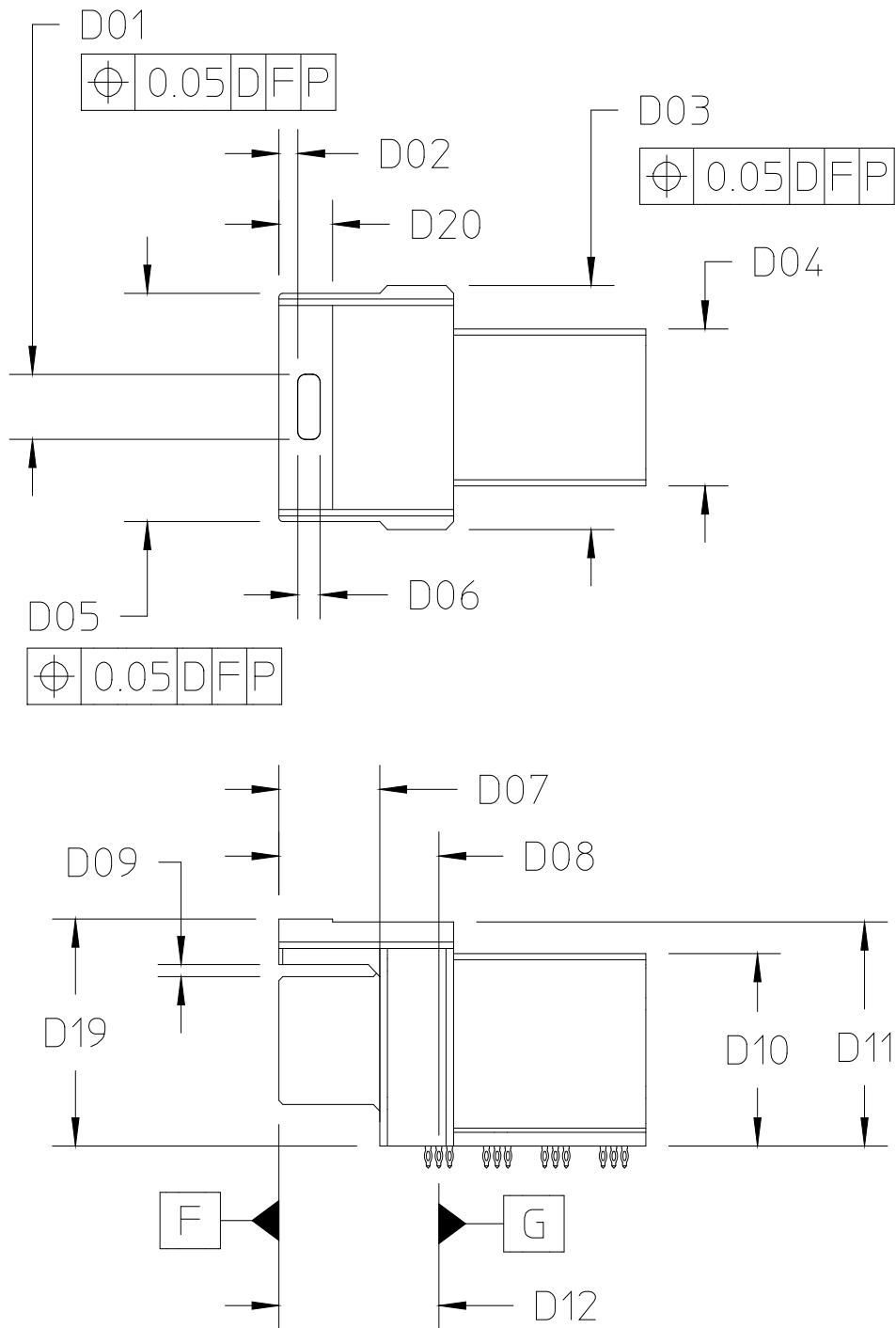


Figure 5-1 Datums (Not All Shown)

Table 5-1 Datum Descriptions

Datum	Description
A	Width of paddle card
B	Top surface of paddle card
C	Leading edge of third mate signal pad on paddle card
D	Receptacle housing interface to PCB
E	Leading edge of plug body
F	Front edge of receptacle snout
G	Centerline of second row of first group of complaint tails
H	Centerline of receptacle contacts- lower row
J	Centerline of outer holes
K	Centerline of second row of first group of PCB holes
L	Surface of PCB
M	Bottom of plug body
N	Width of receptacle snout
P	Width of receptacle card slot

5.2 Mechanical Description: Right-angle Connector



NOTE: Datum G is defined by the center of tail A1 and A7.

Figure 5-2 Right-angle Receptacle (1)

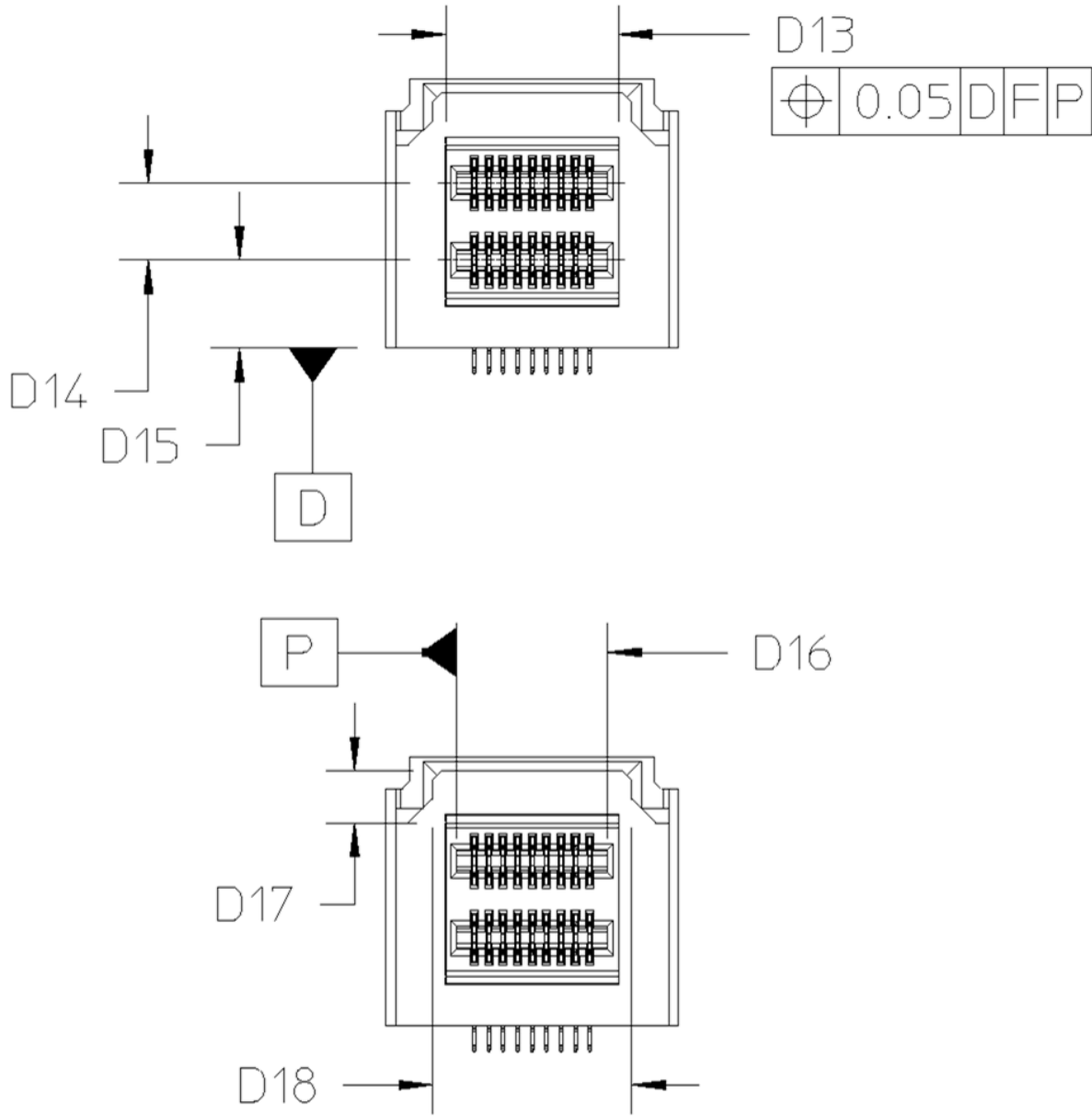


Figure 5-3 Right-angle Receptacle (2)

Table 5-2 Right-angle Receptacle Dimensions

Designator	Description	Dimension	Tolerance +/-
D01RA	Latch slot width	4.03	0.13
D02RA	Front face to latch slot	1.22	0.05
D03RA	Latch frame width	15.16	0.13
D04RA	Body width	9.75	0.25
D05RA	Latch frame width	14.17	0.13
D06RA	Latch slot length	1.35	MIN
D07RA	Length of snout from Datum F	6.58	0.08
D08RA	Datum G to front of latch frame	10.43	0.13
D09RA	Snout to latch frame, bottom-side	0.75	0.13
D10RA	Body height	11.95	0.25
D11RA	Overall height	13.92	0.25
D12RA	Datum G to front face	10.43	0.15
D13RA	Snout width	8.95	0.08
D14RA	Lower card slot to upper card slot	4.00	0.10
D15RA	Lower card slot location	4.55	0.10
D16RA	Receptacle card slot width	7.85	0.05
D17RA	Snout to latch frame bottom	2.70	0.10
D18RA	Latch frame opening	10.34	0.10
D19RA	Overall height	14.35	MAX
D20RA	Latch frame step width	3.50	MAX

5.3 Mechanical Description: Vertical Connector

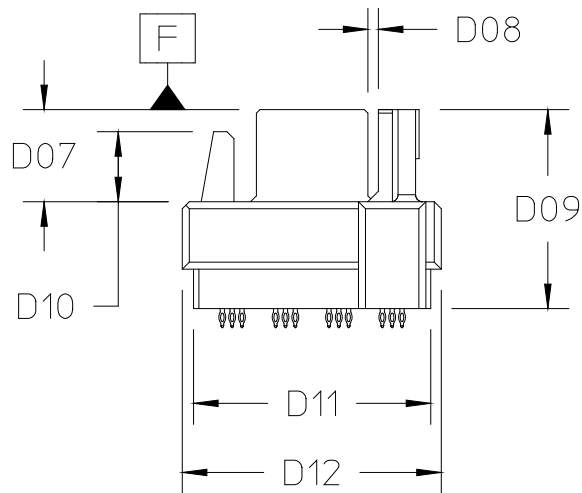
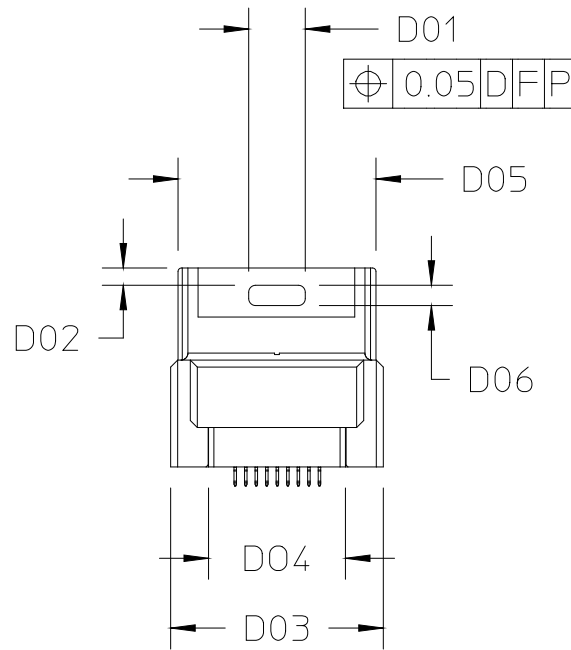


Figure 5-4 1x1 Vertical Modular Receptacle (1)

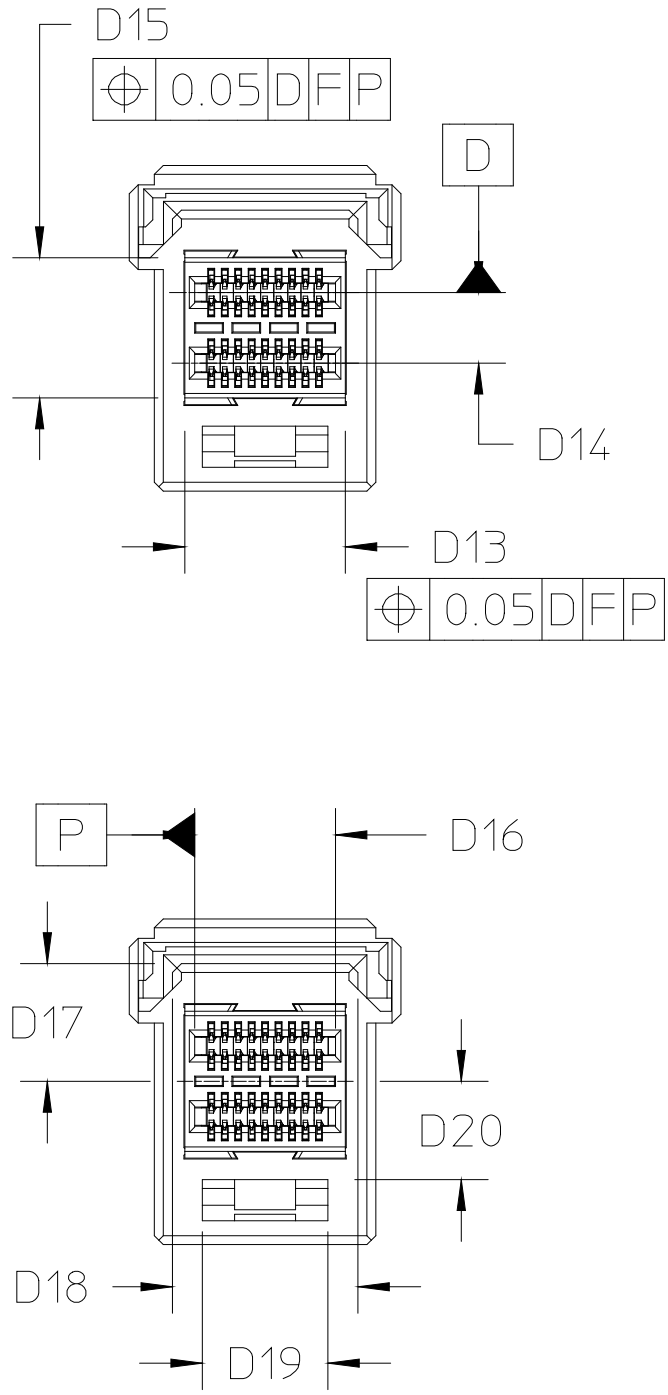


Figure 5-5 1x1 Vertical Modular Receptacle (2)

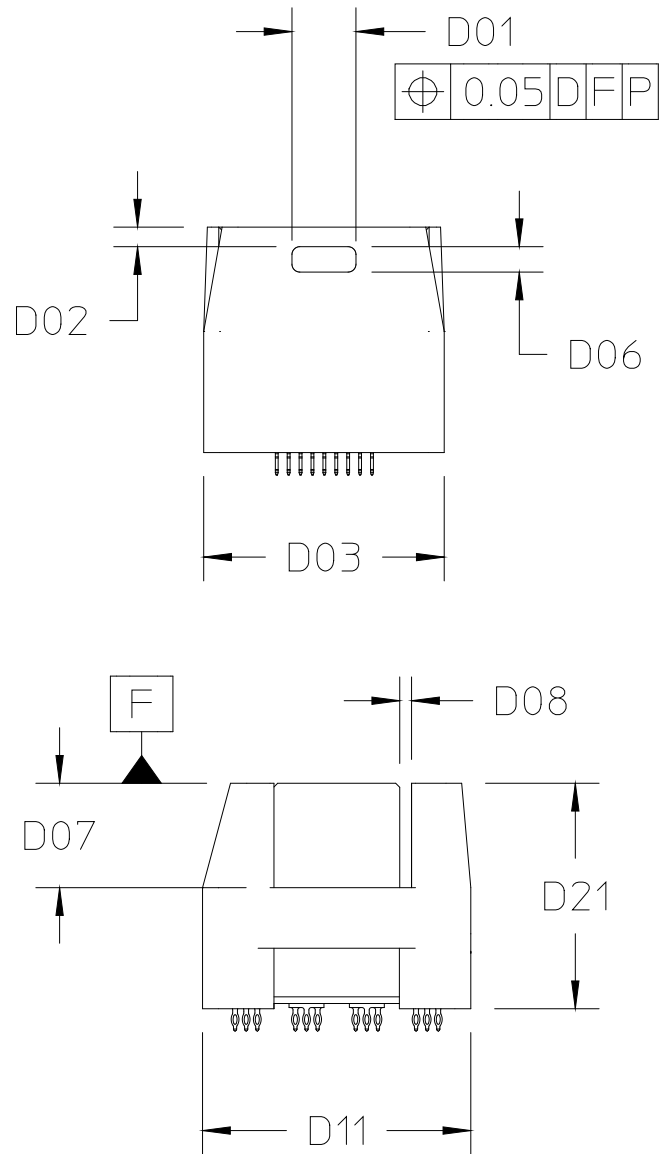


Figure 5-6 1x1 Vertical Unitary Receptacle (1)

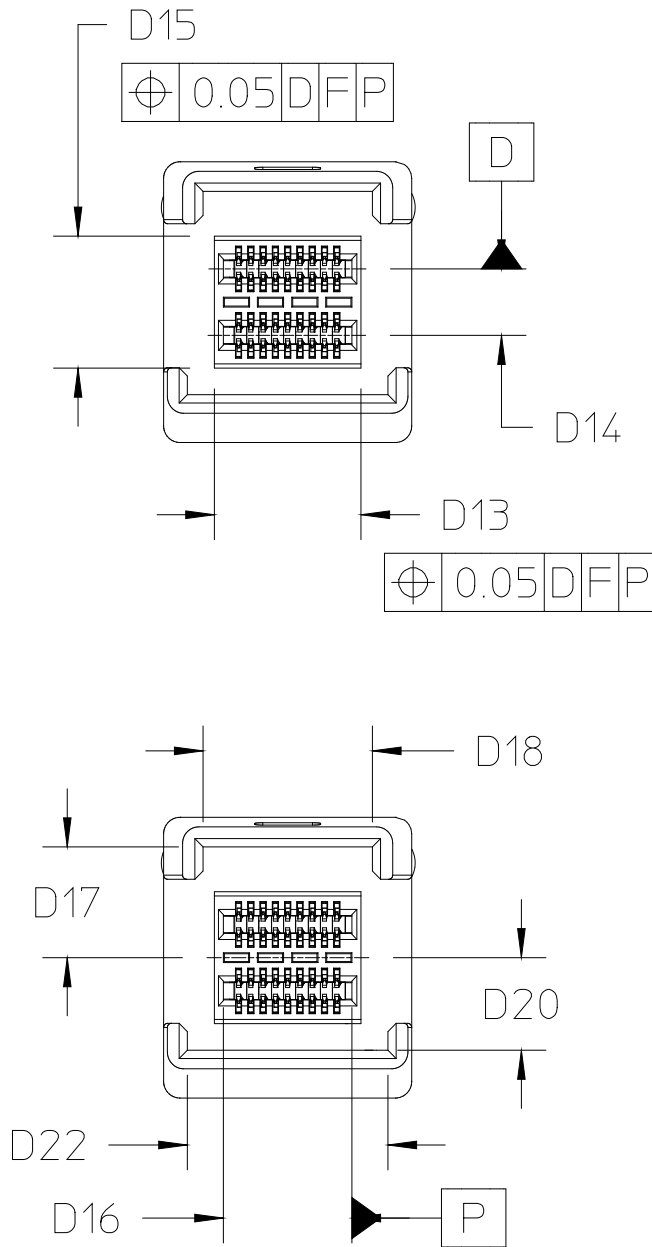
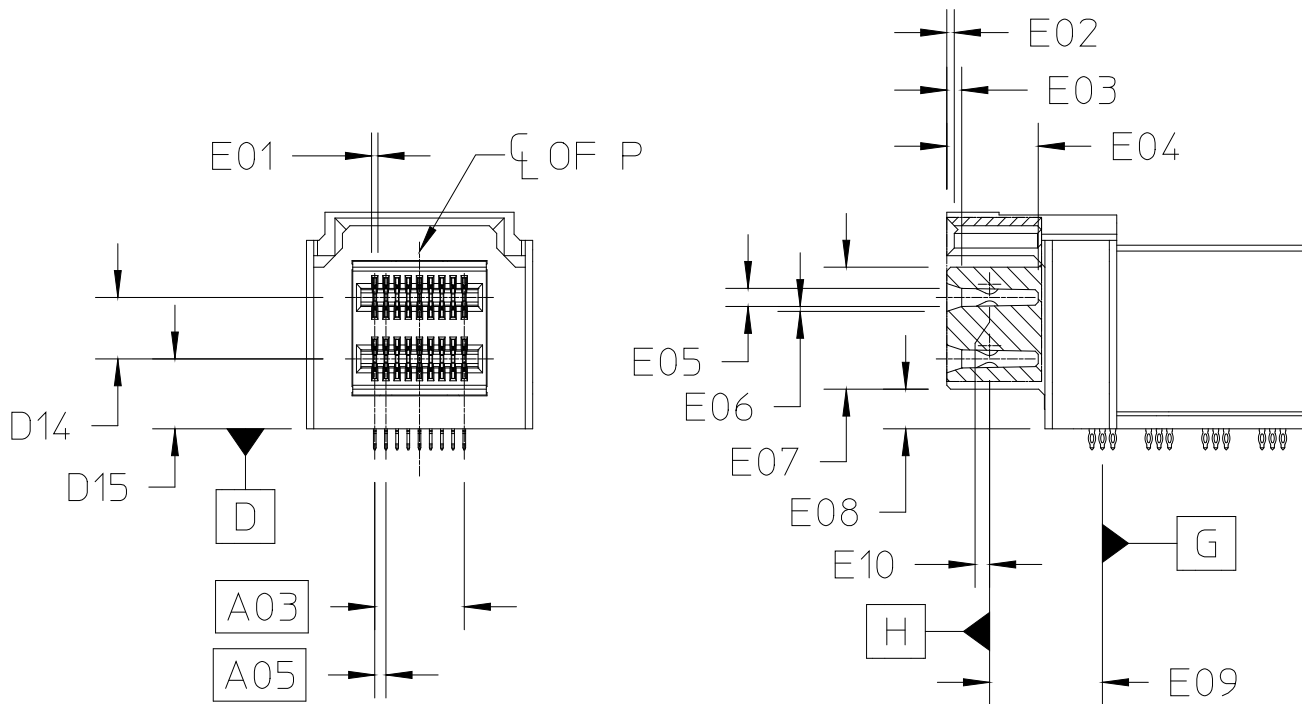


Figure 5-7 1x1 Vertical Unitary Receptacle (2)

Table 5-3 1x1 Vertical Receptacle Dimensions

Designator	Description	Dimension	Tolerance +/-
D01VT	Latch slot width	4.03	0.13
D02VT	Latch frame edge to slot	1.22	0.05
D03VT	Latch frame base width	15.16	0.13
D04VT	Housing body base width	9.75	0.25
D05VT	Latch frame width	14.17	0.13
D06VT	Latch slot length	1.35	MIN
D07VT	Length of snout from Datum F	6.58	0.08
D08VT	Snout to latch frame	0.75	0.13
D09VT	Overall height	13.92	0.25
10VT	Plug anti-rotation rib height	5.00	0.25
D11VT	Housing body base length	17.03	MAX
D12VT	Latch frame length	18.45	0.13
D13VT	Snout width	8.95	0.08
D14VT	Lower card slot to upper card slot	4.00	0.10
D15VT	Snout length	7.94	0.08
D16VT	Card slot width	7.85	0.05
D17VT	Latch frame to Datum D centerline	6.67	0.10
D18VT	Latch frame plug opening	10.34	0.10
D19VT	Plug anti-rotation rib width	7.00	0.13
D20VT	Anti-rotation rib to Datum D centerline	5.47	MIN
D21VT	Overall height	14.45	MAX
D22VT	Latch frame anti-rotation plug opening	12.05	MIN

5.4 Receptacle Contact Locations



NOTE: Datum H is defined by the end contact pairs of the lower contacts.

Figure 5-8 1x1 Right-angle Receptacle Contact Locations

Table 5-4 1x1 Right-angle Receptacle Contact Locations

Designator	Description	Dimension	Tolerance +/-
E01 (*)	Contact zone (0.18 wide terminal)	0.28	MAX
	Contact zone (0.20 wide terminal)	0.30	MAX
	Contact zone (0.22 wide terminal)	0.32	MAX
	Contact zone (0.24 wide terminal)	0.34	MAX
E02	Latch chamfer x 45°	0.50	0.15
E03	Card slot lead-in	1.00	0.25
E04	Card slot depth	6.13	0.15
E05	Receptacle card slot height	1.20	0.08
E06	Receptacle card slot lead-in	0.30	0.10
E07	Receptacle snout height	7.94	0.10
E08	Receptacle snout bottom to receptacle bottom	2.58	0.10
E09	Datum G to contact interface	7.56	0.10
E10	Upper to lower row of contacts	0.00	0.05
(*) NOTE: Contact zone is defined as a zone with its centerline located at the theoretical contact centerline and the contact must always be completely located within it.			

5.5 Receptacle Hold-down and Pitch

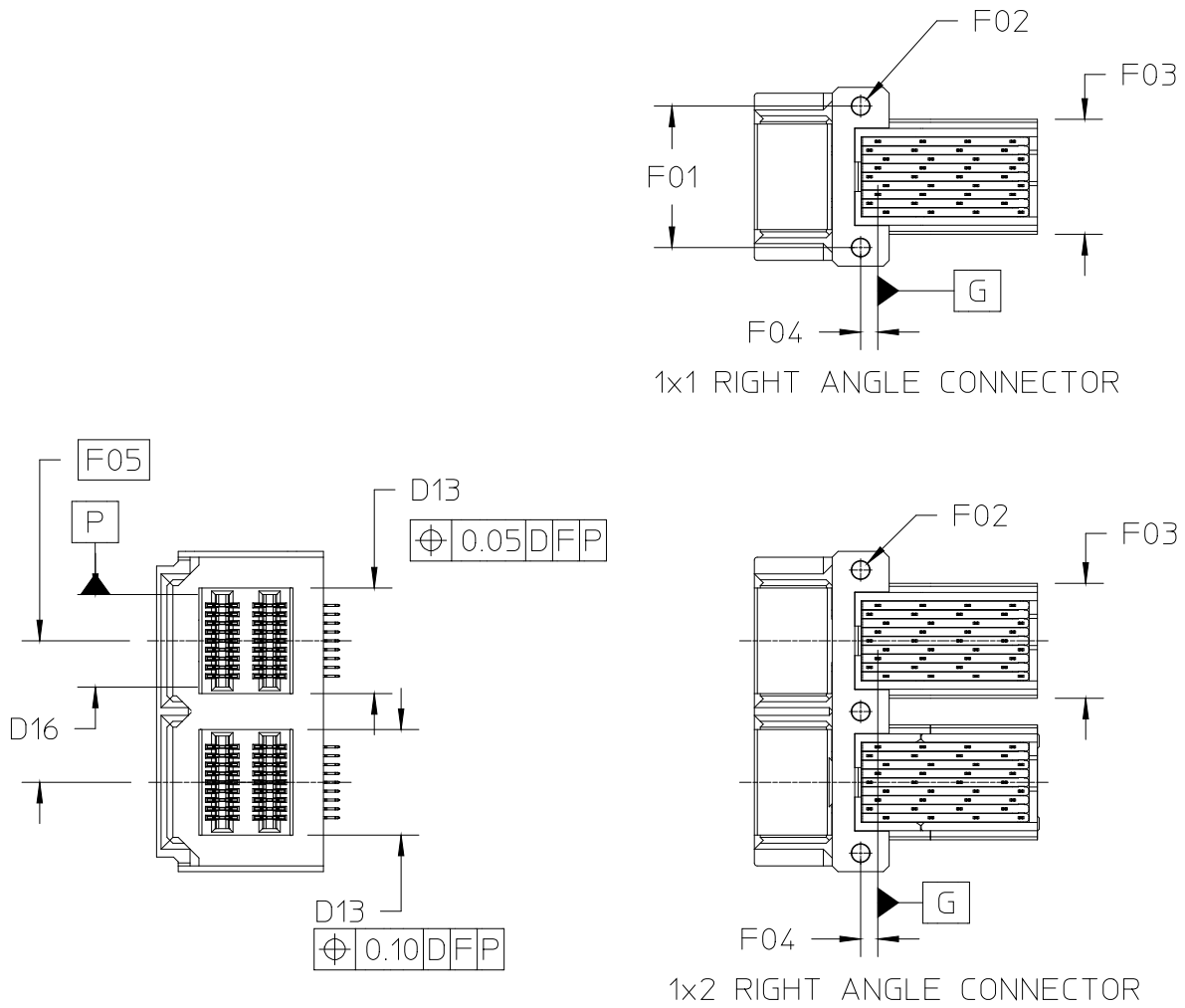
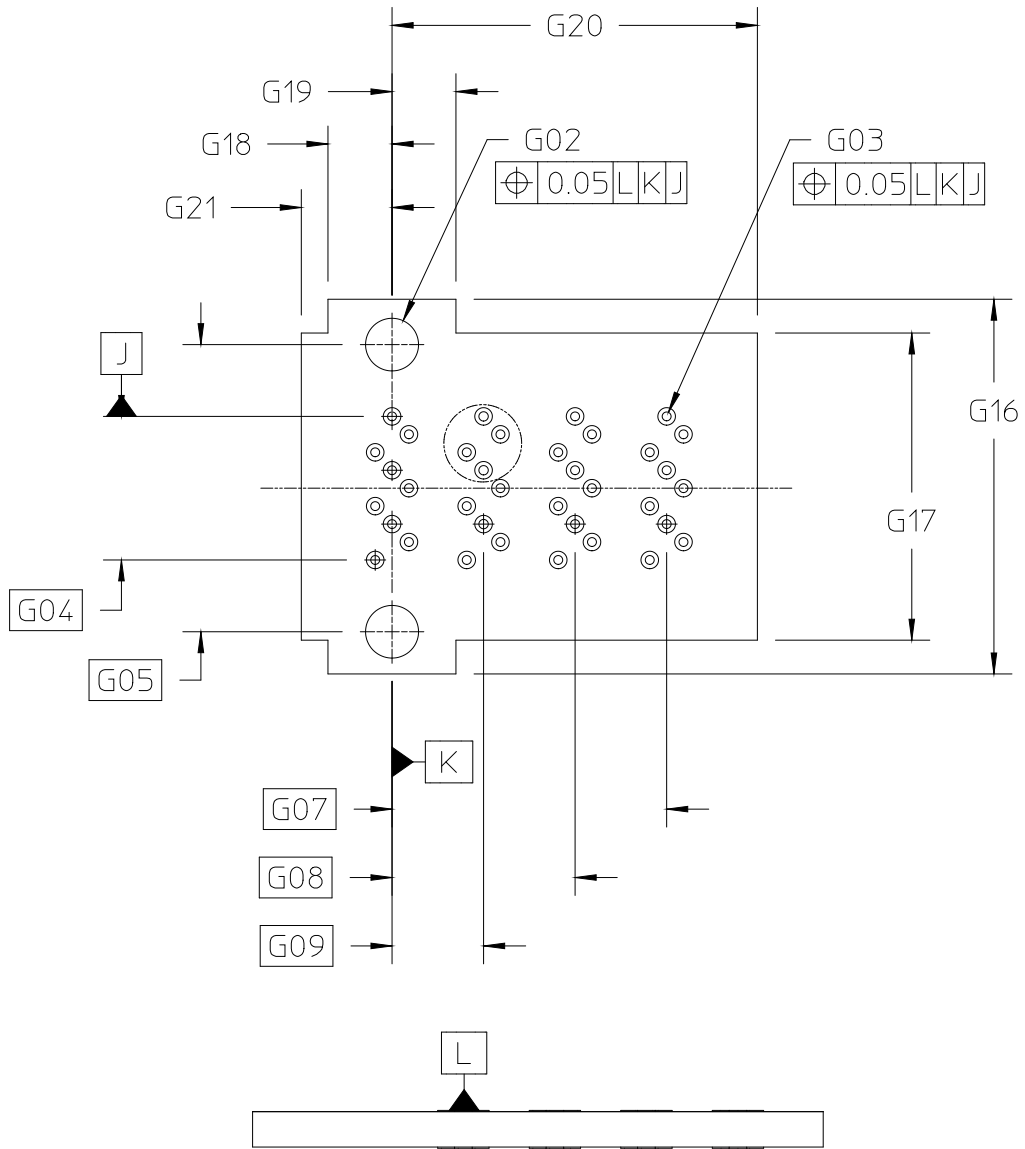


Figure 5-9 1x2 Right-angle Hold-down and Pitch

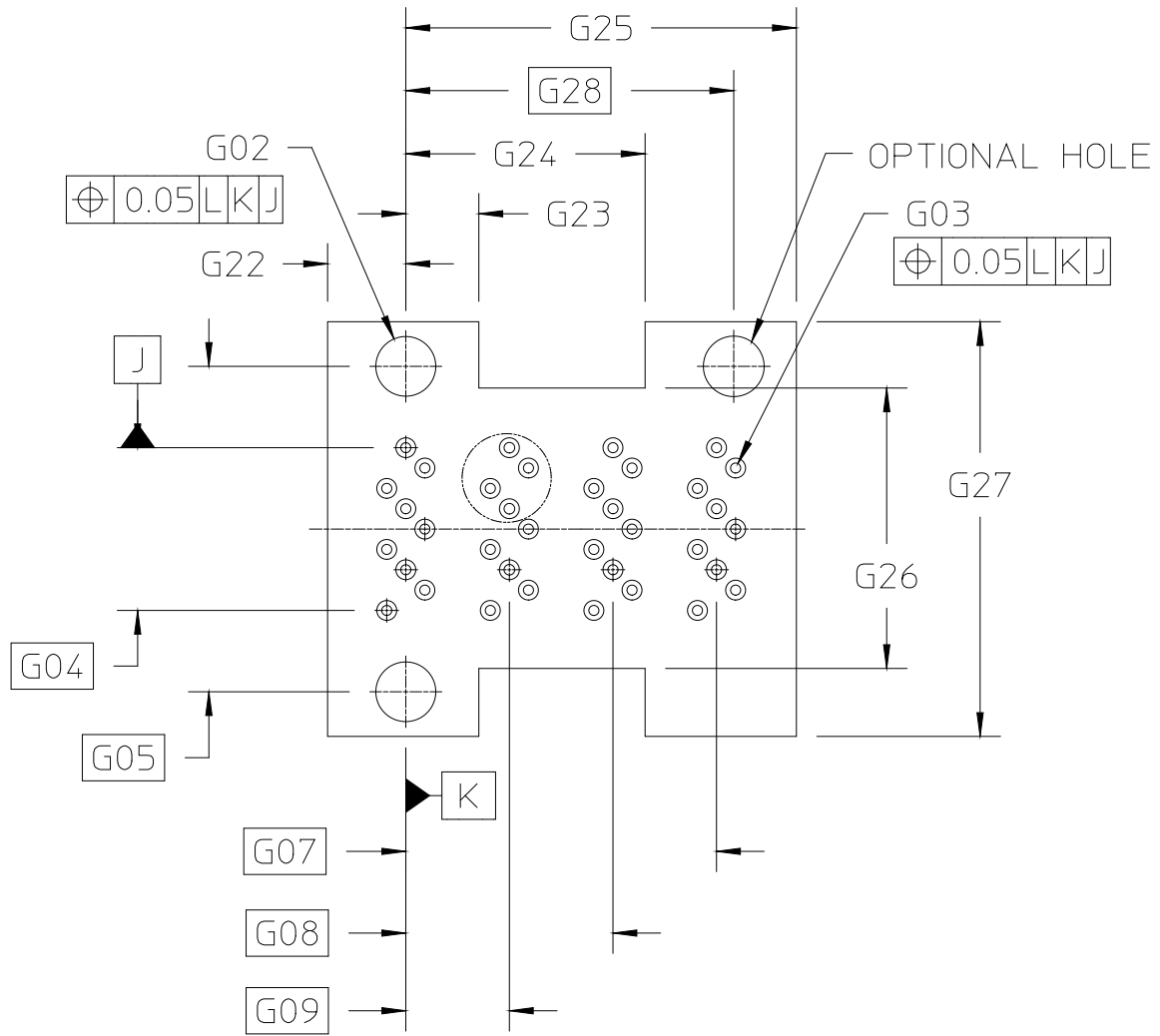
Table 5-5 1x2 Right-angle Receptacle Hold-down and Pitch Dimensions

Designator	Description	Dimension	Tolerance +/-
F01	Mounting hole-to-mounting hole	12.00	0.05
F02	Mounting hole diameter	1.80	REF
F03	1x1 right-angle connector body width	9.75	0.25
	1x2 right-angle connector body width	21.75	0.25
F04	Datum G to mounting hole	1.45	0.15
F05	1xn port-to-port spacing	12.00	Basic



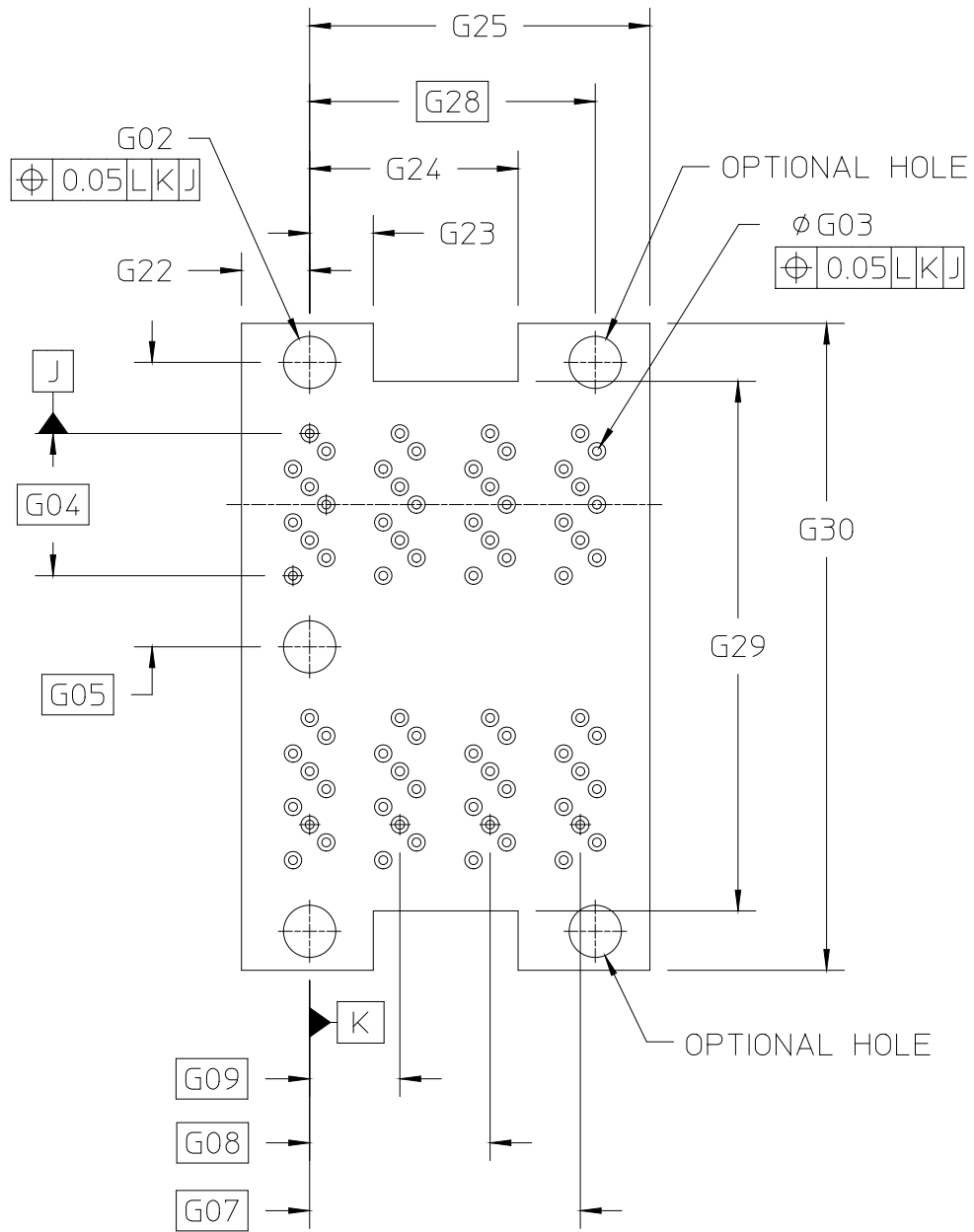
DATUM K - DEFINED BY FIRST & LAST
HOLE IN ROW (ø0.37)
DATUM J - CENTERLINE OF OUTER HOLES
DATUM L - PCB SURFACE

Figure 5-11 1x1 Vertical Modular Through Hole Receptacle Option



DATUM K - DEFINED BY FIRST & LAST HOLE IN ROW ($\phi 0.37$)
 DATUM J - CENTERLINE OF OUTER HOLES
 DATUM L - PCB SURFACE

Figure 5-12 1x1 Vertical Unitary Through Hole Receptacle Footprint Option



DATUM K - DEFINED BY FIRST & LAST HOLE IN ROW ($\phi 0.37$)
 DATUM J - CENTERLINE OF OUTER HOLES
 DATUM L - PCB SURFACE

Figure 5-13 1x2 Vertical Unitary Through Hole Receptacle Option

Table 5-6 Through Hole Receptacle Footprint Dimensions

Designator	Description	Dimension	Tolerance +/-
G01 (*)	Datum to front edge of PCB	8.75	Min
G02	1xn mounting hole diameter	2.20	0.10
G03	1xn receptacle (finished PTH) hole diameter	0.37	0.05
G04	1xn receptacle pin, center-to-center	6.00	Basic
G05	1xn mounting hole-to-mounting hole	12.00	Basic
G06	1xn RA Datum K to mounting hole	1.45	Basic
G07	1xn Datum K to fourth group	11.40	Basic
G08	1xn Datum K to third group	7.60	Basic
G09	1xn Datum K to second group	3.80	Basic
G10	1xn receptacle hole-to-hole within group	0.75	Basic
G11	1xn receptacle hole-to-hole within group	1.50	Basic
G12	1xn receptacle hole-to-hole within group	2.25	Basic
G13	1xn receptacle hole-to-hole within group	0.70	Basic
G14	1xn receptacle hole-to-hole within group	1.40	Basic
G15	RA connector keep-out area	10.25	MIN
G16	RA connector keep-out area	15.66	MIN
G17	RA connector keep-out area	12.85	MIN
G18	RA connector keep-out area	2.65	MIN
G19	RA connector keep-out area	2.66	MIN
G20	RA connector keep-out area	15.19	MIN
G21	Connector keep-out area	3.77	MIN
G22	1xn VT connector keep-out area	2.87	MIN
G23	1xn VT connector keep-out area	2.68	MIN
G24	1xn VT connector keep-out area	8.78	MAX
G25	1xn VT connector keep-out area	14.33	MIN
G26	VT connector keep-out area	10.34	MIN
G27	VT connector keep-out area	15.29	MIN
G28	Optional mounting hole	12.03	Basic
G29	1x2 VT connector keep-out area	22.34	MIN
G30	1x2 VT connector keep-out area	27.29	MIN
(*) NOTE: Dimension to front edge of PCB must be maintained to ensure the plug cannot be reverse-mated with the right-angle receptacle.			

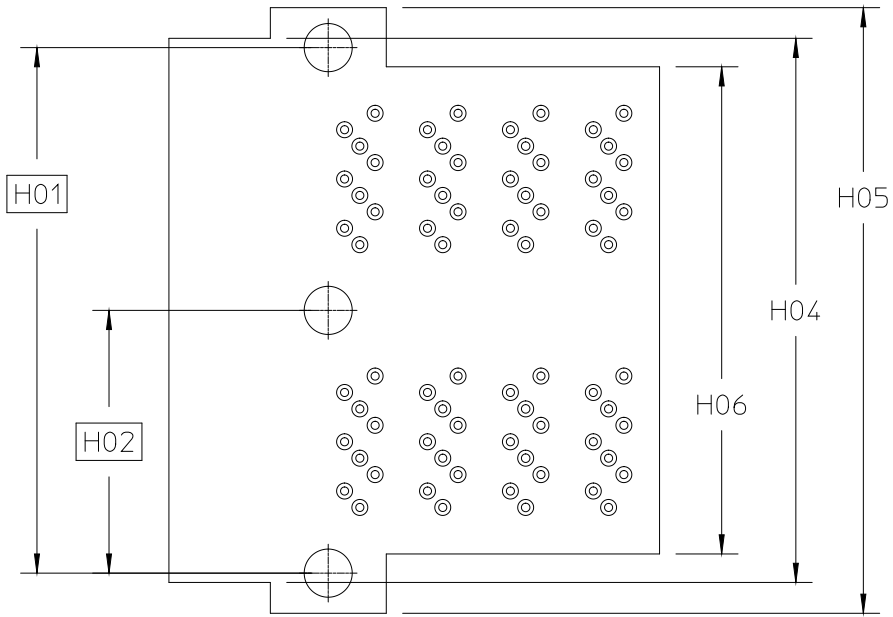


Figure 5-14 1x2 Right-angle Through Hole Receptacle Option

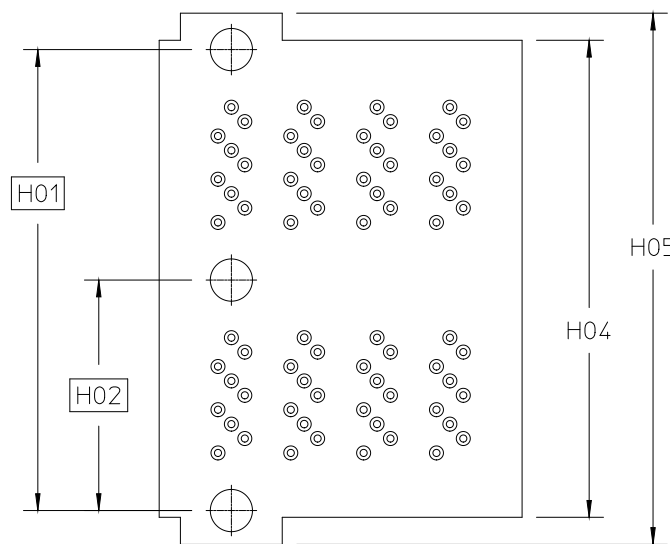


Figure 5-15 1x2 Vertical Modular Through Hole Receptacle Footprint Option

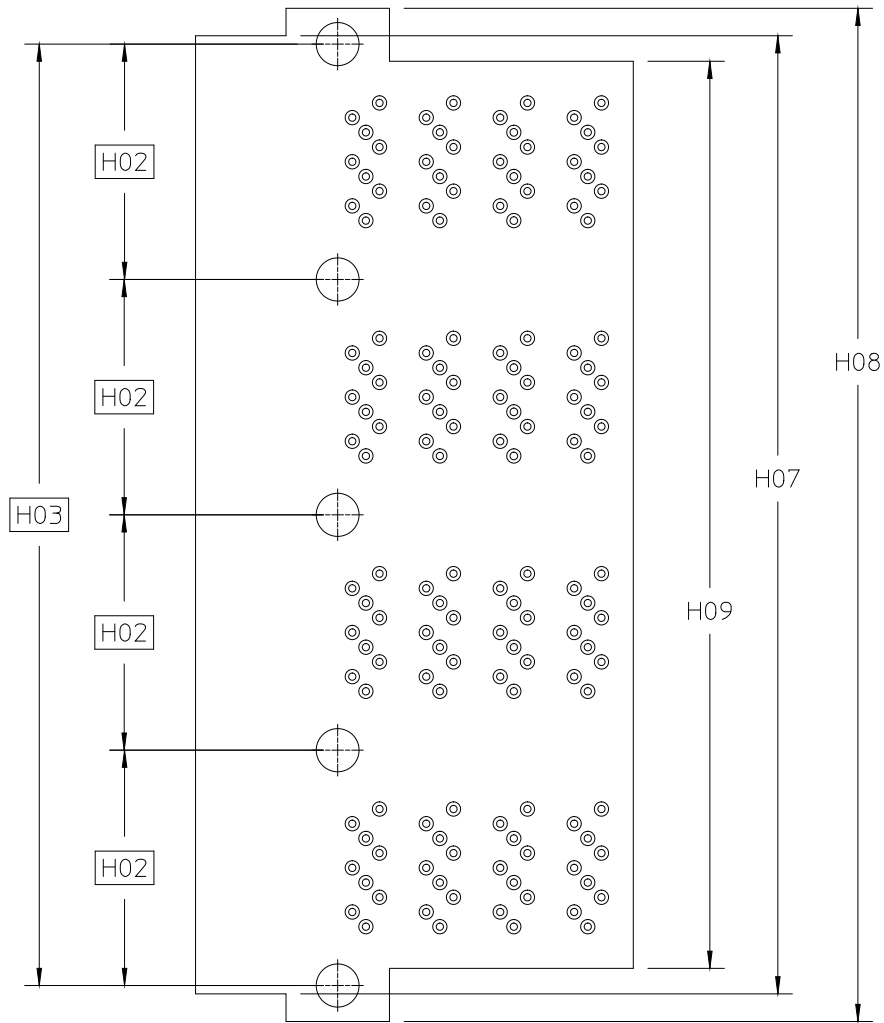


Figure 5-16 1x4 Right-angle Through Hole Receptacle Footprint Option

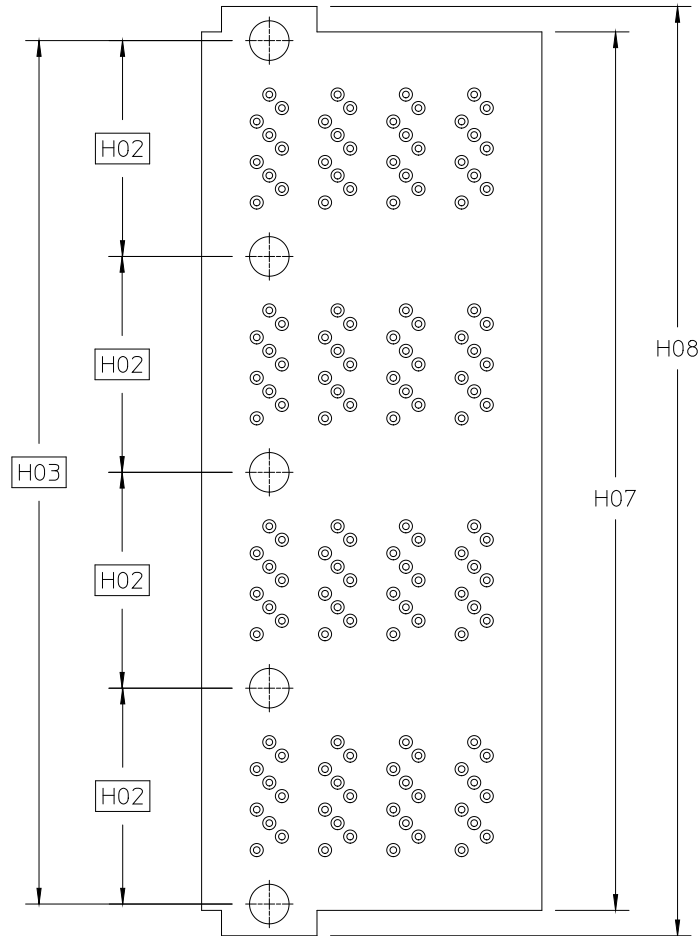
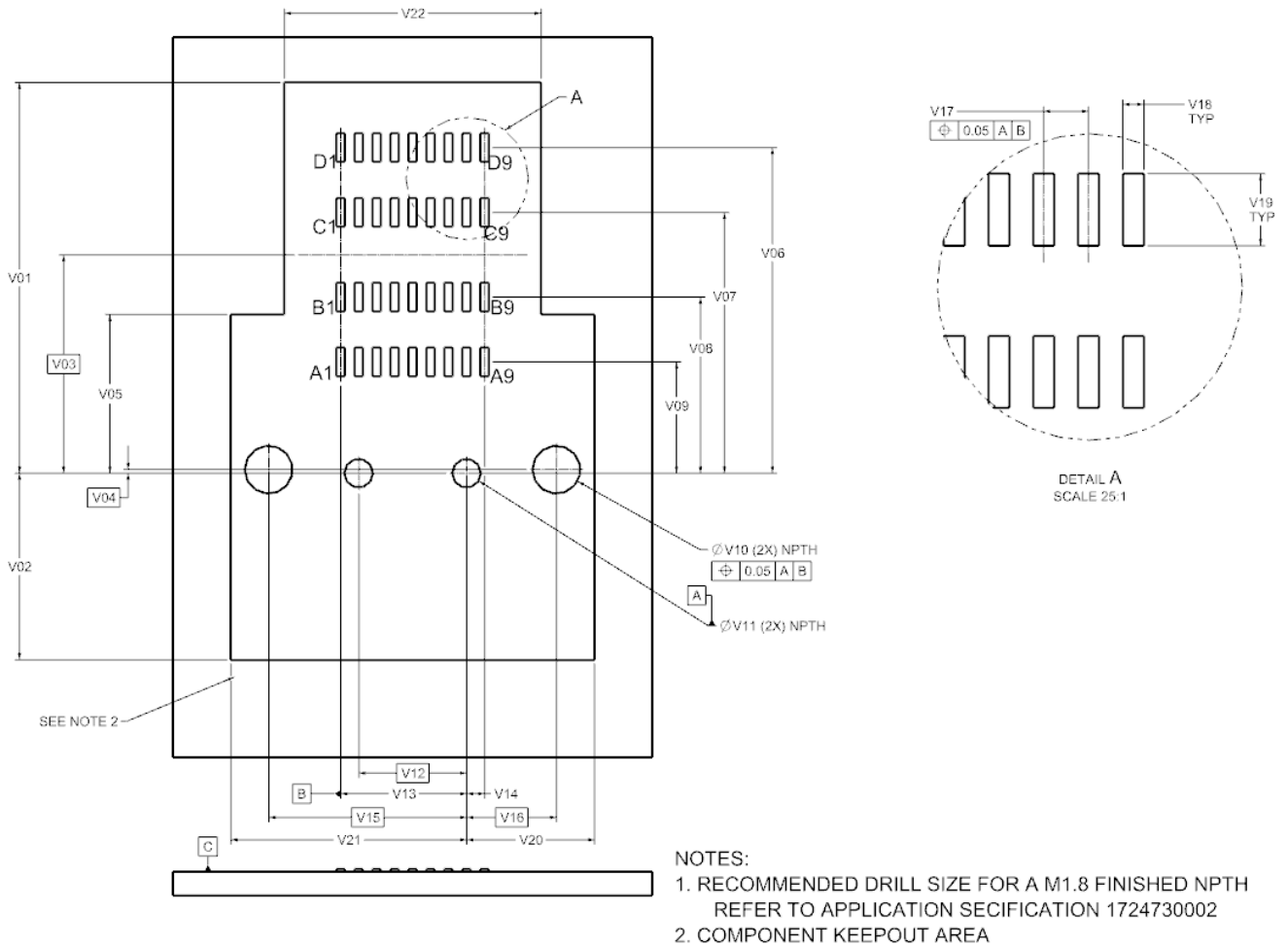


Figure 5-17 1x4 Vertical Modular Through Hole Receptacle Option

Table 5-7 Press Fit Receptacle Keep-out Dimensions

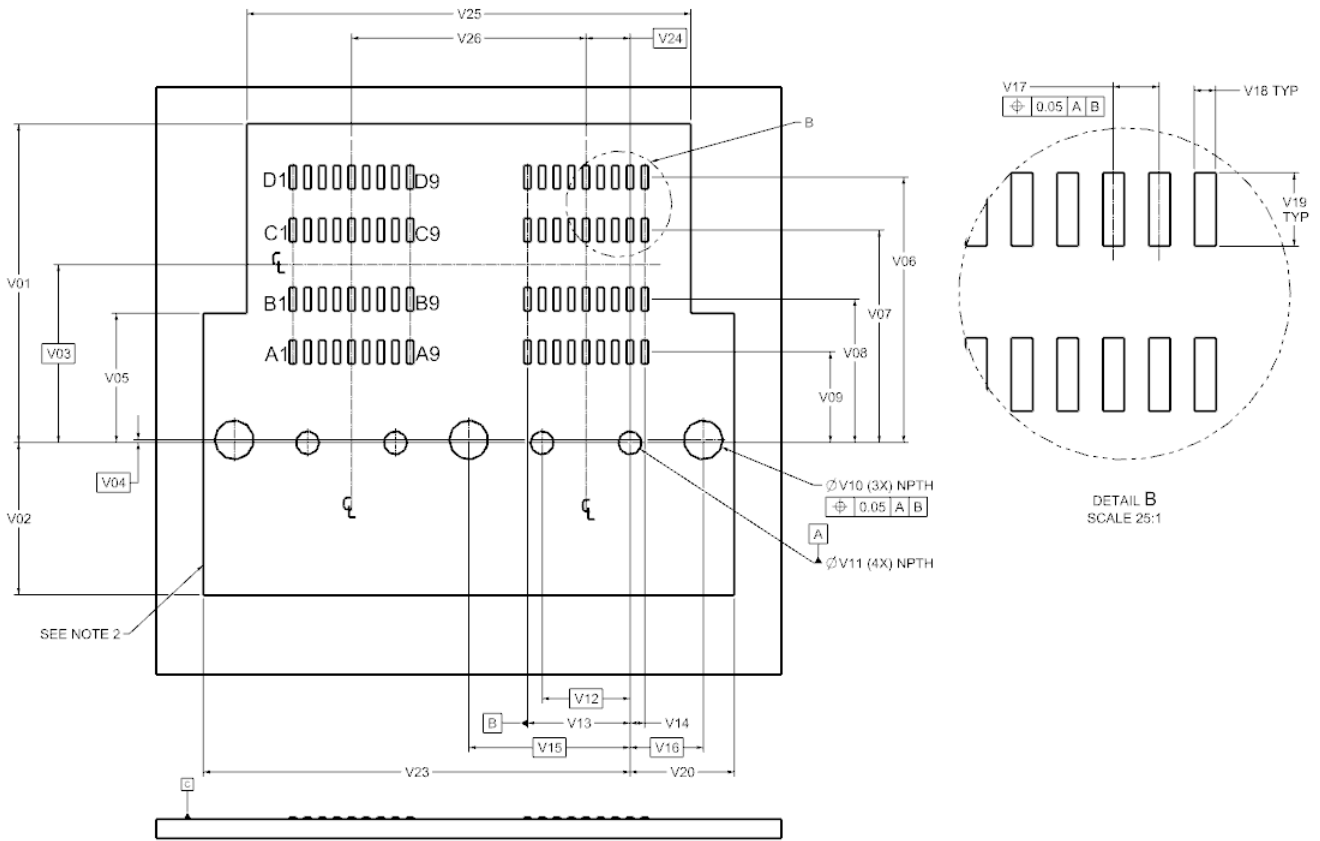
Designator	Description	Dimension	Tolerance +/-
H01	1x2 mounting hole-to-hole	24.00	Basic
H02	Port-to-port spacing	12.00	Basic
H03	1x4 mounting hole-to-hole	48.00	Basic
H04	Connector keep-out area	24.85	MIN
H05	Connector keep-out area	27.66	MIN
H06	Connector keep-out area	22.25	MIN
H07	Connector keep-out area	48.85	MIN
H08	Connector keep-out area	51.66	MIN
H09	Connector keep-out area	46.25	MIN

5.6.2 SMT Option



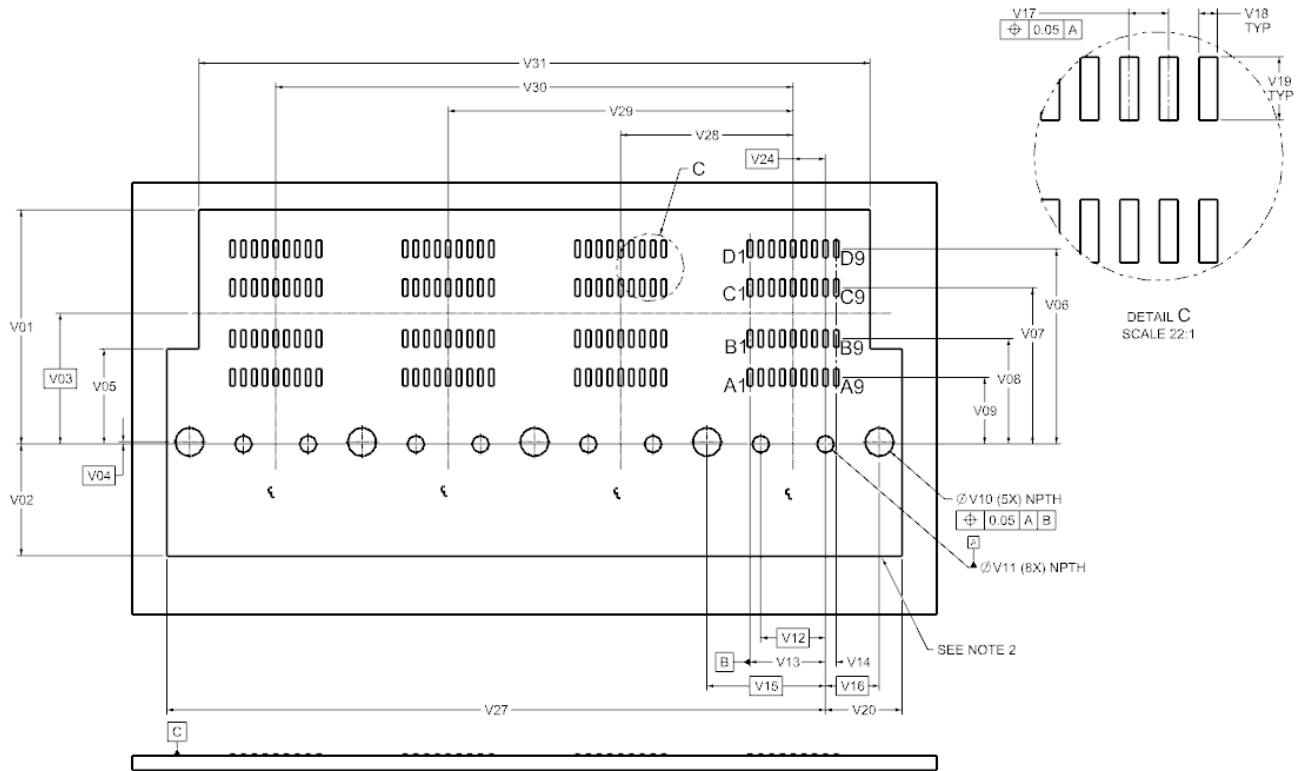
- NOTES:
- 1. RECOMMENDED DRILL SIZE FOR A M1.8 FINISHED NPTH REFER TO APPLICATION SPECIFICATION 1724730002
 - 2. COMPONENT KEEPOUT AREA

Figure 5-18 Right-Angle 1x1 Receptacle SMT Footprint Options



- NOTES:
1. RECOMMENDED DRILL SIZE FOR A M1.8 FINISHED NPTH REFER TO APPLICATION SECIFICATION 1724730002
 2. COMPONENT KEEPOUT AREA

Figure 5-19 1x2 Receptacle SMT Footprint Option



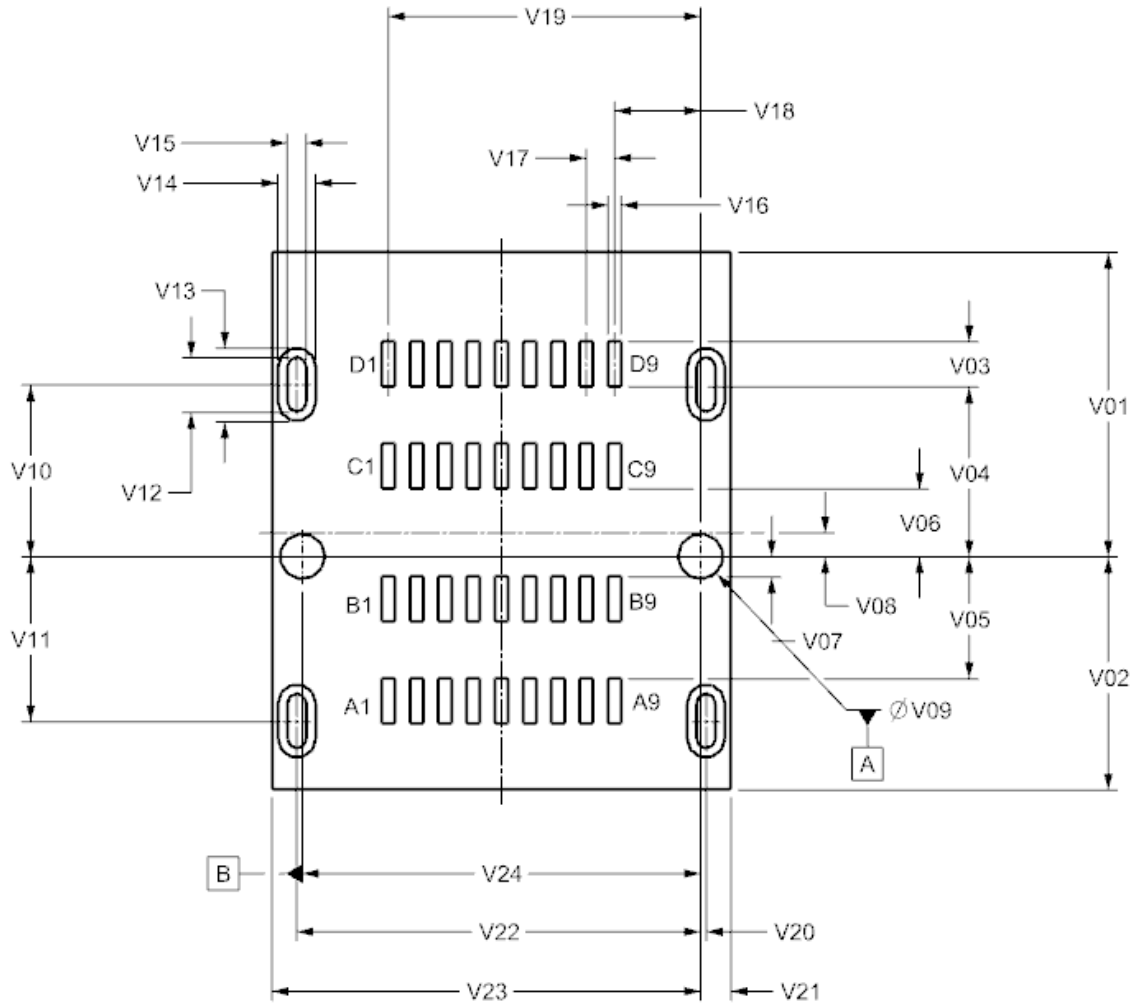
- NOTES:
1. RECOMMENDED DRILL SIZE FOR A M1.8 FINISHED NPTH
REFER TO APPLICATION SECIFICATION 1724730002
 2. COMPONENT KEEPOUT AREA

Figure 5-20 1x4 Receptacle SMT Footprint Option

Table 5-8 SMT Footprint Option Dimensions

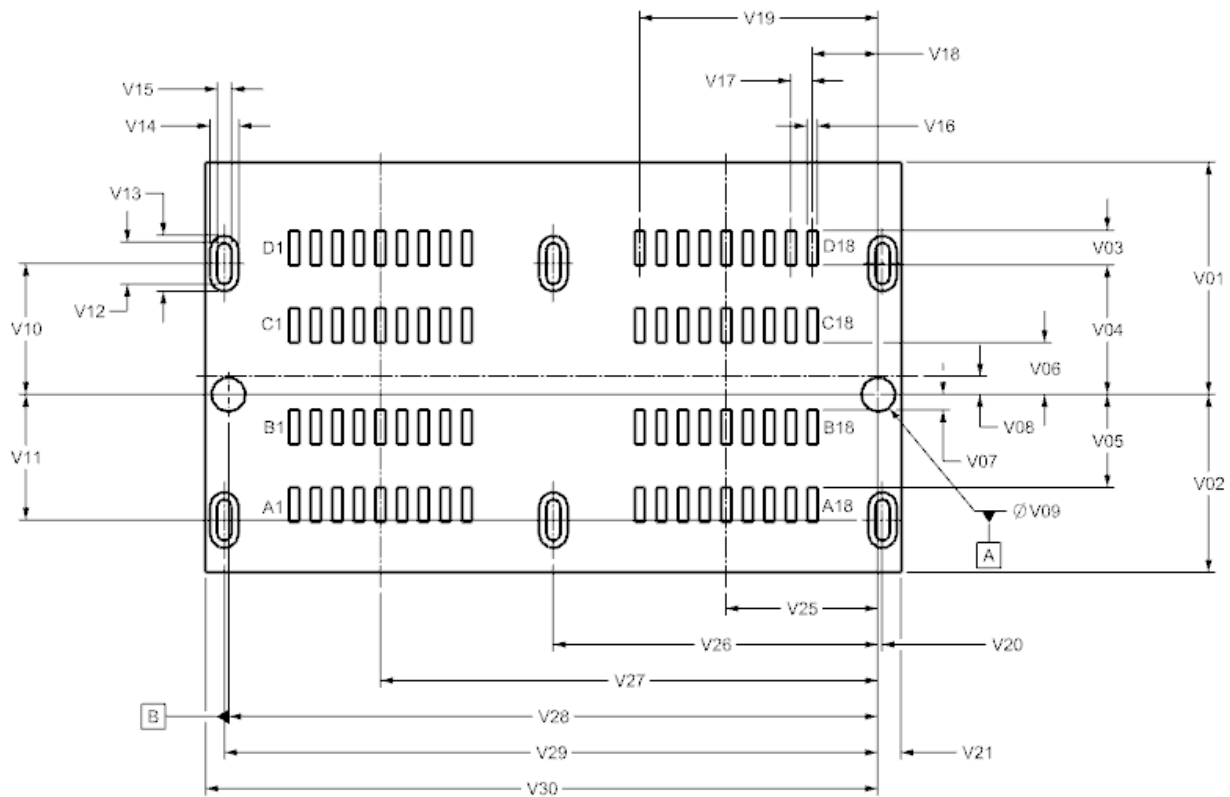
Designator	Description	Dimension	Tolerance +/-
V01	Distance between locating pegs and connector keep-out area	16.29	MIN
V02	Distance between locating pegs and connector keep-out area	7.78	MIN
V03	Centerline between receptacle contacts and locating pegs	9.100	Basic
V04	Distance between locating pegs and hold downs	0.150	Basic
V05	Distance between locating pegs and connector keep-out area	6.61	MIN
V06	Distance between locating pegs and Row D receptacle contacts	13.565	0.10
V07	Distance between locating pegs and Row C receptacle contacts	10.87	0.10
V08	Distance between locating pegs and Row B receptacle contacts	7.34	0.10
V09	Distance between locating pegs and Row A receptacle contacts	4.64	0.10
V10	Hold down diameter	2.000	0.05
V11	Locating peg diameter	1.200	0.05

V12	Distance between locating pegs	4.500	Basic
V13	Distance between locating peg and first receptacle contact	5.250	0.10
V14	Distance between locating peg and ninth receptacle contact	0.75	0.10
V15	Distance between peg hole and hold down within a port	8.25	Basic
V16	Distance between peg hole and hold down within a port	3.750	Basic
V17	Distance between adjacent receptacle contacts	0.750	0.05
V18	Receptacle contact width	0.350	TYP
V19	Receptacle contact length	1.200	TYP
V20	Distance between locating pegs and connector keep-out area	5.34	MIN
V21	Distance between locating pegs and connector keep-out area	9.84	MIN
V22	1x1 Connector keep-out area	10.71	MIN
V23	Distance between peg hole and connector keep-out area	21.84	MIN
V24	Distance between peg hole and port two center line	2.25	Basic
V25	1x2 Connector keep-out area	22.71	MIN
V26	port to port distance between first and second port	12.000	Basic
V27	Distance between locating pegs and connector keep-out area	45.84	MIN
V28	Port to port distance between fourth and third port	12.00	Basic
V29	Port to port distance between fourth and second port	24.00	Basic
V30	Port to port distance between fourth port and first port	36.00	Basic
V31	1x4 Connector keep-out area	46.71	MIN



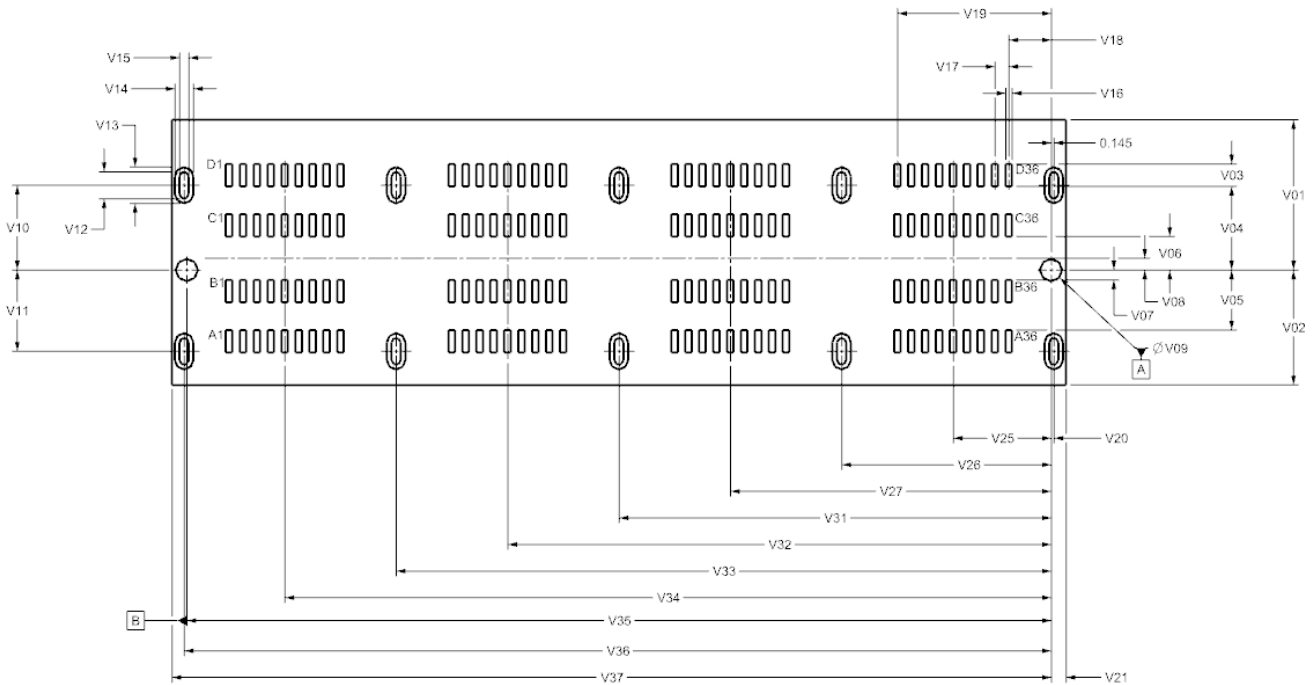
1X1 RECOMMENDED PCB LAYOUT
(ALL TOLERANCES ARE ± 0.050)

Figure 5-22 1x1 Vertical Receptacle SMT Footprint Option



1 X 2 RECOMMENDED PCB LAYOUT
(ALL TOLERANCES ARE ± 0.050)

Figure 5-23 1x2 Vertical Receptacle SMT Footprint Option



1 X 4 RECOMMENDED PCB LAYOUT
(ALL TOLERANCES ARE ±0.050)

Figure 5-24 1x4 Vertical Receptacle SMT Footprint Option

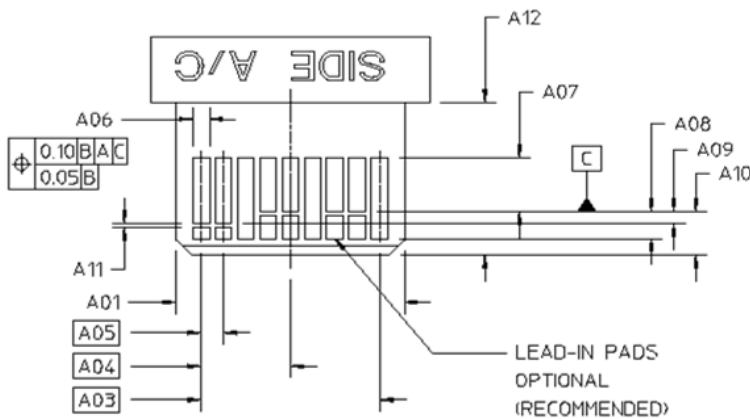
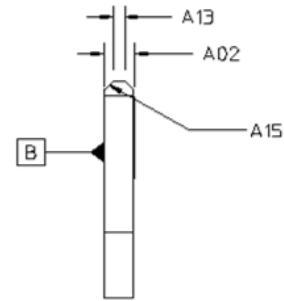
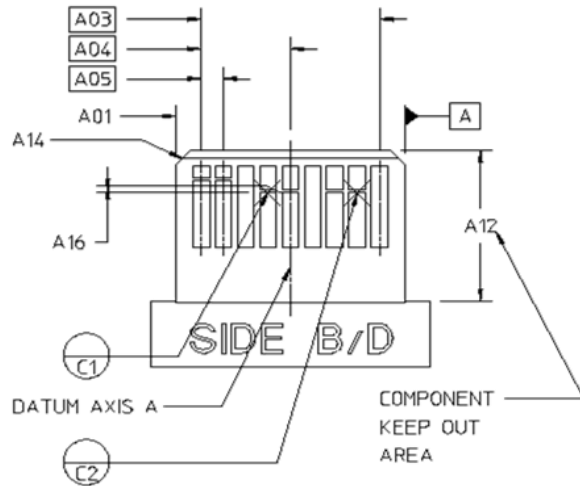
Table 5-10 Vertical SMT Footprint Option Dimensions

Designator	Description	Dimension	Tolerance +/-
V01	Distance between Peg holes to keep- out area	8.07	REF
V02	Distance between Peg holes to keep- out area	6.18	REF
V03	Receptacle contact length	1.200	0.05
V04	Distance between locating pegs and Row D receptacle contacts	4.500	0.10
V05	Distance between locating pegs and Row A receptacle contacts	3.230	0.10
V06	Distance between locating pegs and Row C receptacle contacts	1.800	0.10
V07	Distance between locating pegs and Row B receptacle contacts	0.530	0.10
V08	Centerline between receptacle contacts and locating pegs	0.635	0.10
V09	Diameter of the Peg holes	1.200	NPTH
V10	Distance between the Peg holes and slot	4.555	TYP
V11	Distance between the Peg holes and slot	4.365	TYP
V12	Slot Hole length	1.450	TYP
V13	Slot length	1.950	TYP
V14	Slot Width	1.000	TYP
V15	Slot hole width	0.500	TYP
V16	Receptacle contact Width	0.350	TYP
V17	Receptacle contact pitch	0.750	TYP
V18	Distance between Peg hole to Receptacle contact	2.280	0.10
V19	Distance between Peg hole to Receptacle contact	8.280	0.10

V20	Distance between the Peg holes and slot	0.145	0.10
V21	Distance between Peg holes to keep- out area	0.80	REF
V22	Distance between the Peg holes and slot	10.705	0.10
V23	Distance between Peg holes to keep- out area	11.36	REF
V24	Distance between Peg holes	10.560	Basic
V25	Distance between peg holes to fourth port centerline	5.280	0.10
V26	Distance between Peg holes to slot	11.280	0.10
V27	Distance between Peg holes to third port centerline	17.280	0.10
V28	Distance between the Peg holes and slot	22.560	0.10
V29	Distance between the Peg holes and slot	22.705	0.10
V30	Distance between Peg holes to keep-out area	23.36	REF
V31	Distance between the Peg holes and slot	23.280	0.10
V32	Distance between peg holes to second port centerline	29.280	0.10
V33	Distance between the Peg holes and slot	35.280	0.10
V34	Distance between peg holes to first port centerline	41.280	0.10
V35	Distance between peg holes	46.555	Basic
V36	Distance between the Peg holes and slot	46.700	0.10
V37	Distance between Peg holes to keep- out area	47.36	REF

6. Plug Mechanical Specification

6.1 Paddle Card



- DATUM A - CENTERLINE OF PADDLE CARD
- DATUM B - TOP SURFACE OF PADDLE CARD
- DATUM C - LEADING EDGE OF THIRD MATE CONTACTS DEFINED BY OUTER PADS - TO BE RE-ESTABLISHED ON EACH SIDE

NO SOLDER MASK WITHIN 0.05 OF DEFINED PAD LOCATIONS

Figure 6-1 Plug Paddle Card

Table 6-1 Plug Paddle Card Dimensions

Designator	Description	Dimension	Tolerance +/-
A01	Paddle card width	7.65	0.10
A02	Paddle card thickness (across pads)	1.00	0.10
A03	First to last pad centers	6.00	Basic
A04	Card center to outer pad center	3.00	Basic
A05	Pad center-to-center (pitch)	0.75	Basic
A06	Pad width	0.57	0.03
A07	Pad length – Third mate	1.85	MIN
A08	Third mate to first mate	0.90	0.05
A09	Third mate to second mate	0.40	0.05
A10	Card edge to third mate pad	1.45	0.10
A11	Pad to pre-pad	0.10	0.05
A12	Component keep-out area	5.40	MIN
A13	Lead-in flat	0.40	REF
A14	Lead-in chamfer x 45 degrees	0.50	0.05
A15	Lead-in chamfer x 45 degrees	0.30	0.05
A16	Third mated pad to Datum C	0.00	0.03

6.2 X4 Plug

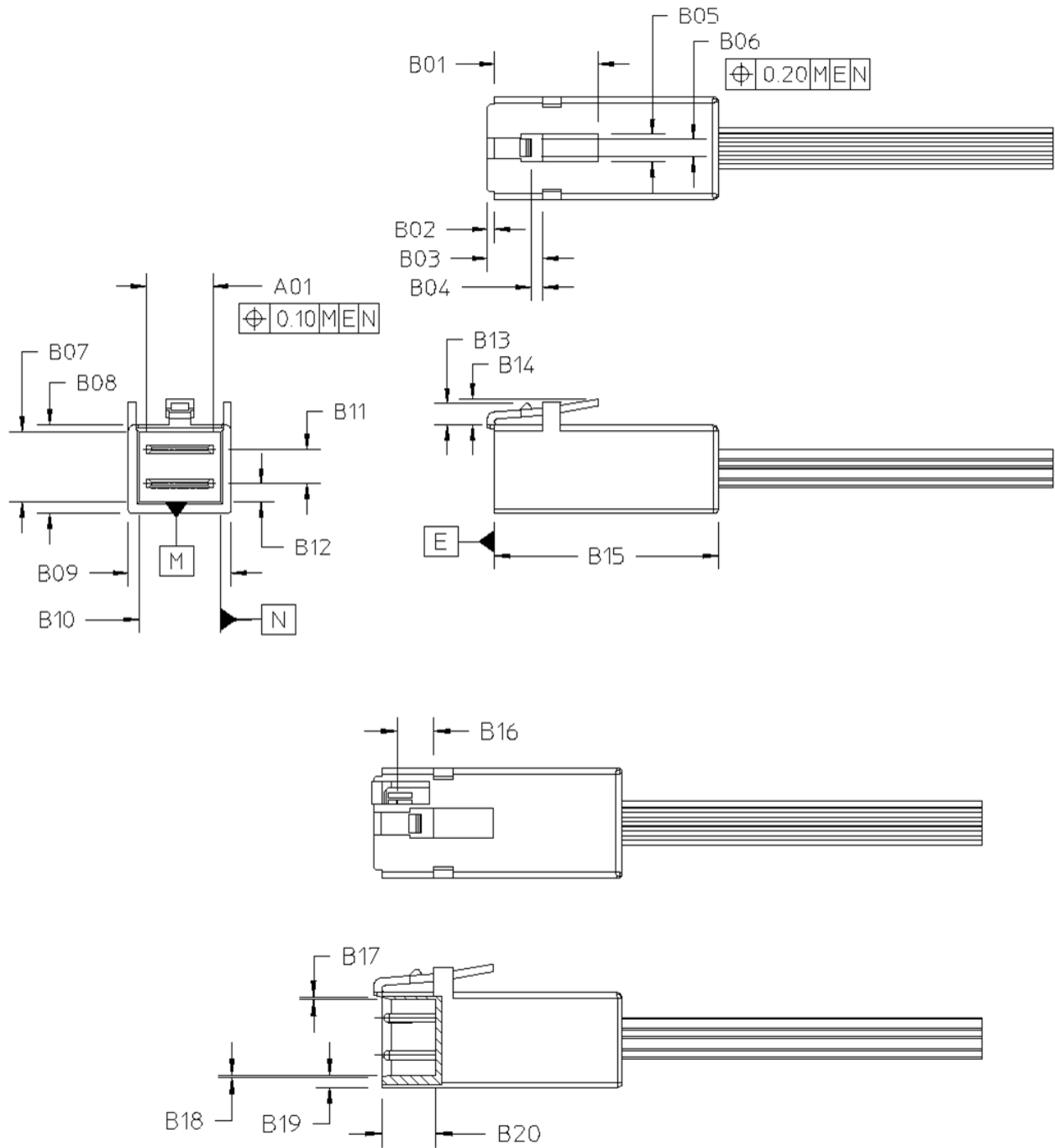


Figure 6-2 4X Plug

Table 6-2 4X Plug Dimensions

Designator	Description	Dimension	Tolerance +/-
B01	Plug front to latch	11.00	MIN
B02	Plug lead0in	0.83	0.15
B03	Plug front to latch stop	6.39	0.08
B04	Plug front to latch barb	1.35	0.08
B05	Latch width	3.20	REF
B06	Latch barb width	2.00	0.15
B07	Snout height- inside	8.15	0.08
B08	Snout height- outside	10.28	0.10
B09	Snout height- outside	11.85	0.10
B10	Snout height- inside	9.40	0.08
B11	Upper PCB to lower PCB	4.00	0.10
B12	Snout top to upper PCB	2.14	0.10
B13	Latch barb height	2.49	REF
B14	Latch height	3.00	0.75
B15	Plug body length	27.00	MAX
B16	Latch barb to PCB third mate pad front	3.90	0.08
B17	Plug opening lead-in	0.25	0.10
B18	Plug opening lead-in	0.25	0.10
B19	Snout- lower thickness	1.33	0.05
B20	Plug opening depth	5.80	MIN

6.3 8X Plug

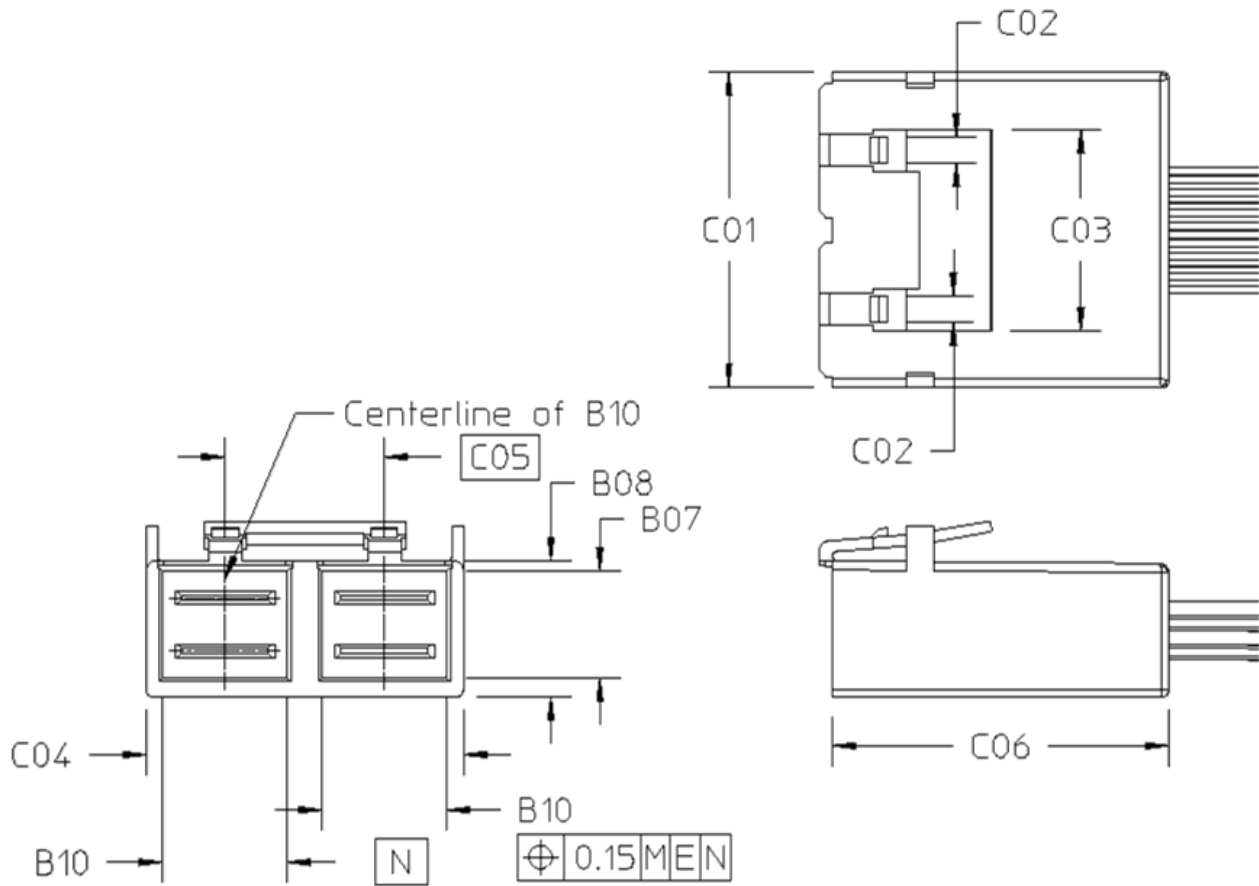


Figure 6-3 8X Plug

Table 6-3 8X Plug Dimensions

Designator	Description	Dimension	Tolerance +/-
C01	Plug body width	23.85	0.15
C02	Latch barb width	2.00	0.15
C03	Latch width	15.20	REF
C04	Snout width- outside	23.85	0.10
C05	Port spacing	12.00	Basic
C06	Plug body length	27.00	MAX

7. Test Requirements and Methodologies (TS-1000, etc.)

7.1 Performance Tables

EIA-364-1000 (TS-1000) shall be used to define the test sequences and procedures for evaluating the connector system described in this document. Where multiple test options are available, the manufacturer shall select the appropriate option where not previously specified. The selected procedure shall be noted when reporting data. If there are conflicting requirements or test procedures between EIA-364 procedures and those contained within this document, this document shall be considered the prevailing authority.

Unless otherwise specified, procedures for sample size, data, and collection to be followed as specified in EIA-364-1000. See EIA-364-1000 Annex B for objectives of tests and test groups.

Table 7-1 summarizes the performance criteria that are to be satisfied by the connector described in this document. Most performance criteria are validated by EIA-364-1000 testing, but this test suite leaves some test details to be determined. To ensure that testing is repeatable, these details are identified in Table 7-2. Finally, testing procedures used to validate any performance criteria not included in EIA-364-1000 are provided in Table 7-3.

Table 7-1 Form Factor Performance Requirements

Performance Parameters	Description/ Details	Requirement
Mechanical/ Physical Requirements		
Plating Type	Plating type on connector contacts	Precious
Surface Treatment	Surface treatment on connector contacts; Test Group 6 required if surface treatment is applied	Manufacturer to specify
Wipe length	Designed distance a contact traverses over a mating contact surface during mating and resting at a final position; Test Group 6 required if wipe length is less than 0.127mm	Manufacturer to specify
Rated Durability Cycles	The expected number of durability cycles a component is expected to encounter over the course of its life	250 cycles
Mating Force*	Amount of force needed to mate a module with a connector when latches are deactivated	150 N MAX
Unmating Force*	Amount of force needed to separate a module from a connector when latches are deactivated	50 N MAX
Latch Retention*	Amount of force the latching mechanism can withstand	75 N MIN
Environmental Requirements		
Field Life	The expected service life for a component	10 years
Field Temperature	The expected service temperature for a component	65°C
Storage Temperature*	The expected storage temperature for a component when not in use	-20°C to +85°C
Storage Humidity*	The expected storage humidity for a component when not in use	80% Relative Humidity
Electrical Requirements		
Current*	Maximum current to which a contact is exposed in use	0.5A per contact MAX
Operating Rating Voltage	Maximum voltage to which a contact is exposed in use	29.9 V DC per contact MAX
NOTE: Performance criteria denoted with stars (*) are not validated by EIA-364-1000 testing. Refer to Table 7-3 for test procedures and pass/fail criteria.		

Table 7-2 describes the details necessary to perform the tests described in the EIA-364-1000 test sequences. Testing shall be done in accordance with EIA-364-1000 and the test procedures it identifies in such a way that the parameters/ requirements defined in Table 7-1 are met. Any information in this table supersedes EIA-364-1000.

Table 7-2 EIA-364-1000 Test Details

Test	Test Descriptions and Details	Pass/ Fail Criteria
Mechanical/ Physical Tests		
Durability (preconditioning)	EIA-364-09 To be tested with connector, cage, and module (Latches should be locked)	No evidence of physical damage
Durability	EIA-364-09 To be tested with connector, cage, and module (Latches should be locked out per EIA-364-1000)	No visual damage to mating interface or latching mechanism
Vibration		
Environmental Tests		
Mixed Flowing Gas (see Note 1)	EIA-364-65 Class II See Table 4.1 in EIA-364-1000 for exposure times Test option Per EIA-364-1000: 1B	No intermediate test criteria
Electrical Tests		
Low Level Contact Resistance (see Note 2)	EIA-364-23 20 mV DC MAX, 100 mA MAX To include wire termination or connector-to-board termination	20 mΩ MAX change from baseline
Dielectric Withstanding Voltage	EIA-364-20 Method B 300 VDC minimum for 1 minute Applied voltage may be product / application specific	No defect or breakdown between adjacent contacts
<p>NOTES:</p> <ol style="list-style-type: none"> 1. Temperature and duration must be reported. 2. The first low level contact resistance reading in each test sequence is used to determine a baseline measurement. Subsequent measurements in each sequence are measured against this baseline. 		

Table 7-3 describes the testing procedures necessary to validate performance criteria not validated by EIA-364-1000 testing. The tests are to be performed in such a way that the parameters/ requirements defined in Table 7-1 are met.

Table 7-3 Additional Test Procedures

Test	Test Descriptions and Details	Pass/ Fail Criteria
Mechanical/ Physical Tests		
Mating Force	EIA-364-13 To be tested with cage, connector, and module without heat sinks Latching mechanism deactivated (locked out)	Refer to Table 7-1 -AND- No physical damage to any components
Unmating Force	EIA-364-13 To be tested with cage, connector, and module without heat sinks Latching mechanism deactivated (locked out)	
Latch Retention	EIA-364-13 To be tested with cage, connector, and module without heat sinks Latching mechanism engaged (not locked out)	
Vibration	EIA-364-28 Manufacturer to specify	No physical damage -AND- No discontinuity longer than 1 microsecond -AND- 20 mΩ MAX change from baseline
Mechanical Shock	EIA-364-27 Manufacturer to specify	No physical damage -AND- 20 mΩ MAX change from baseline
Environmental Tests		
Storage Temperature	EIA-364-32 Method A, Test Condition 1, Duration 4 Use min and max Field Temperatures listed in Table 7-1 for temperature range	Refer to Table 7-1
Storage Humidity	EIA-364-31	Refer to Table 7-1
Electrical Tests		
Current	EIA-364-70 Method 3, 30-degree temperature rise Contacts energized: Manufacturer to specify	Refer to Table 7-1 for current magnitude
Insulation Resistance	100 VDC	1000 Megaohms minimum between adjacent contacts