

SFF Committee

**SFF-8111**

Specification for

**1.8" Form Factor (60x70mm)**

**Standardized as EIA 676:2006 at Rev 1.3 dated October 8, 2002**

This specification was submitted as a project to the Electronic Industries Alliance, and was Expired at that time.

EIA standards can be purchased from <http://global.ihs.com/>

SFF specifications are available at <http://www.snia.org/sff/specifications>  
or <ftp://ftp.seagate.com/sff>

**This specification was developed by the SFF Committee prior to it becoming the SFF TA (Technology Affiliate) TWG (Technical Working Group) of SNIA (Storage Networking Industry Association).**

The information below should be used instead of the equivalent herein.

POINTS OF CONTACT:

Chairman SFF TA TWG  
Email: [SFF-Chair@snia.org](mailto:SFF-Chair@snia.org)

If you are interested in participating in the activities of the SFF TWG, the membership application can be found at:

<http://www.snia.org/sff/join>

The complete list of SFF Specifications which have been completed or are currently being worked on can be found at:

<http://www.snia.org/sff/specifications/SFF-8000.TXT>

The operations which complement the SNIA's TWG Policies & Procedures to guide the SFF TWG can be found at:

<http://www.snia.org/sff/specifications/SFF-8032.PDF>

Suggestions for improvement of this specification will be welcome, they should be submitted to:

<http://www.snia.org/feedback>

SFF Committee documentation may be purchased in hard copy or electronic form  
SFF specifications are available at <ftp://ftp.seagate.com/sff>

SFF Committee

SFF-8111 Specification for

**1.8" drive form factor (60x70mm)**

Rev 1.3 October 8, 2002

Secretariat: SFF Committee

Abstract: This specification defines the dimensions for 1.8" magnetic disk drives which have a parallel interface and operate at 5V.

This document provides a common specification for systems manufacturers, system integrators, and suppliers of magnetic disk drives. This is an internal working document of the SFF Committee, an industry ad hoc group.

This specification is made available for public review, and written comments are solicited from readers. Comments received by the members will be considered for inclusion in future revisions of this specification.

Support: This specification is supported by the identified member companies of the SFF Committee.

POINTS OF CONTACT:

Dan Colegrove  
Technical Editor  
IBM  
2903 Carmelo Dr  
Henderson NV 89052

702-614-6119  
702-614-7955Fx  
[dcolegrove@us.ibm.com](mailto:dcolegrove@us.ibm.com)

I. Dal Allan  
Chairman SFF Committee  
14426 Black Walnut Court  
Saratoga  
CA 95070

408-867-6630  
408-867-2115Fx  
[endlcom@acm.org](mailto:endlcom@acm.org)

**EXPRESSION OF SUPPORT BY MANUFACTURERS**

The following member companies of the SFF Committee voted in favor of this industry specification.

Compaq  
DDK Fujikura  
EMC  
ENDL  
FCI/Berg  
Fujitsu CPA  
Hitachi Cable  
IBM  
Molex  
Seagate  
Toshiba America  
Tyco AMP

The following member companies of the SFF Committee voted to abstain on this industry specification.

Amphenol  
Finisar  
Intel  
Picolight  
Unisys

To save space for SFF Specifications being reviewed, the information on the principles of the SFF Committee and how to join has not been printed.

SFF Committee --

1.8" drive form factor (60x70mm)

## 1. Scope

The 81xx suite of specifications defines the configuration characteristics associated with 1.8" disk drives.

The purpose of the 81xx suite is to define the external characteristics of drives such that products from different vendors may be used in the same mounting configurations. The set of specifications provide external dimensions, connectors, connector placement, mounting holes and interface pinouts to assist manufacturers in the systems integration of small form factor disk drives.

- SFF-8111 defines a 60x70mm 1.8" form factor drive with a parallel interface operating at 5V
- SFF-8120 defines a 78x54mm 1.8" form factor drive with a parallel interface operating at 3.3V

In an effort to broaden the applications for storage devices, an ad hoc industry group of companies representing system integrators, peripheral suppliers, and component suppliers decided to address the issues involved.

The SFF Committee was formed in August, 1990 and the first working document was introduced in January, 1991.

### 1.1 Description of Clauses

Clause 1 contains the Scope and Purpose.

Clause 2 contains Referenced and Related Standards and SFF Specifications.

Clause 3 begins the specification

## 2. References

The SFF Committee activities support the requirements of the storage industry, and it is involved with several standards.

### 2.1 Industry Documents

The following interface standards are relevant to this Specification.

- T13/D1321 ATA-5 ATA/ATAPI-5
- T13/D1410 ATA-6 ATA/ATAPI-6

### 2.2 SFF Specifications

There are several projects active within the SFF Committee. At the date of printing document numbers had been assigned to the following projects. The status of Specifications is dependent on committee activities.

- |                 |  |
|-----------------|--|
| F = Forwarded   | The document has been approved by the members for forwarding to a formal standards body.               |
| P = Published   | The document has been balloted by members and is available as a published SFF Specification.           |
| A = Approved    | The document has been approved by ballot of the members and is in preparation as an SFF Specification. |
| C = Canceled    | The project was canceled, and no Specification was Published.  |
| D = Development | The document is under development at SFF.  |
| E = Expired     | The document has been published as an SFF  |

Specification, and the members voted against re-publishing it when it came up for annual review.

e = electronic Used as a suffix to indicate an SFF Specification which has Expired but is still available in electronic form from SFF e.g. a specification has been incorporated into a draft or published standard which is only available in hard copy.

i = Information The document has no SFF project activity in progress, but it defines features in developing industry standards. The document was provided by a company, editor of an accredited standard in development, or an individual. It is provided for broad review (comments to the author are encouraged).

s = submitted The document is a proposal to the members for consideration to become an SFF Specification.

| Spec #    | Rev | List of Specifications as of October 16, 2002     |
|-----------|-----|---|
| SFF-8000  |     | SFF Committee Information                         |
| INF-8001i | E   | 44-pin ATA (AT Attachment) Pinouts for SFF Drives |
| INF-8002i | E   | 68-pin ATA (AT Attachment) for SFF Drives         |
| SFF-8003  | E   | SCSI Pinouts for SFF Drives                       |
| SFF-8004  | E   | Small Form Factor 2.5" Drives                     |
| SFF-8005  | E   | Small Form Factor 1.8" Drives                     |
| SFF-8006  | E   | Small Form Factor 1.3" Drives                     |
| SFF-8007  | E   | 2mm Connector Alternatives                        |
| SFF-8008  | E   | 68-pin Embedded Interface for SFF Drives          |
| SFF-8009  | 4.1 | Unitized Connector for Cabled Drives              |
| SFF-8010  | E   | Small Form Factor 15mm 1.8" Drives                |
| INF-8011i | E   | ATA Timing Extensions for Local Bus               |
| SFF-8012  | 3.0 | 4-Pin Power Connector Dimensions                  |
| SFF-8013  | E   | ATA Download Microcode Command                    |
| SFF-8014  | C   | Unitized Connector for Rack Mounted Drives        |
| SFF-8015  | E   | SCA Connector for Rack Mounted SFF SCSI Drives    |
| SFF-8016  | C   | Small Form Factor 10mm 2.5" Drives                |
| SFF-8017  | E   | SCSI Wiring Rules for Mixed Cable Plants          |
| SFF-8018  | E   | ATA Low Power Modes                               |
| SFF-8019  | E   | Identify Drive Data for ATA Disks up to 8 GB      |
| INF-8020i | E   | ATA Packet Interface for CD-ROMs                  |
| INF-8028i | E   | - Errata to SFF-8020 Rev 2.5                      |
| SFF-8029  | E   | - Errata to SFF-8020 Rev 1.2                      |
| SFF-8030  | 1.8 | SFF Committee Charter                             |
| SFF-8031  |     | Named Representatives of SFF Committee Members    |
| SFF-8032  | 1.5 | SFF Committee Principles of Operation             |
| INF-8033i | E   | Improved ATA Timing Extensions to 16.6 MBs        |
| INF-8034i | E   | High Speed Local Bus ATA Line Termination Issues  |
| INF-8035i | E   | Self-Monitoring, Analysis and Reporting Technolog |
| INF-8036i | E   | ATA Signal Integrity Issues                       |
| INF-8037i | E   | Intel Small PCI SIG                               |
| INF-8038i | E   | Intel Bus Master IDE ATA Specification            |
| INF-8039i | E   | Phoenix EDD (Enhanced Disk Drive) Specification   |
| SFF-8040  | 1.2 | 25-pin Asynchronous SCSI Pinout                   |
| SFF-8041  | C   | SCA-2 Connector Backend Configurations            |
| SFF-8042  | C   | VHDCI Connector Backend Configurations            |
| SFF-8043  | E   | 40-pin MicroSCSI Pinout                           |
| SFF-8045  | 4.5 | 40-pin SCA-2 Connector w/Parallel Selection       |
| SFF-8046  | E   | 80-pin SCA-2 Connector for SCSI Disk Drives       |
| SFF-8047  | C   | 40-pin SCA-2 Connector w/Serial Selection         |
| SFF-8048  | C   | 80-pin SCA-2 Connector w/Parallel ESI             |
| SFF-8049  | E   | 80-conductor ATA Cable Assembly                   |

INF-8050i 1.0 Bootable CD-ROM  
 INF-8051i E Small Form Factor 3" Drives  
 INF-8052i E ATA Interface for 3" Removable Devices  
 SFF-8053 5.5 GBIC (Gigabit Interface Converter)  
 INF-8055i E SMART Application Guide for ATA Interface  
 SFF-8056 C 50-pin 2mm Connector  
 SFF-8057 E Unitized ATA 2-plus Connector  
 SFF-8058 E Unitized ATA 3-in-1 Connector  
 SFF-8059 E 40-pin ATA Connector  
  
 SFF-8060 1.1 SFF Committee Patent Policy  
 SFF-8061 1.1 Emailing drawings over the SFF Reflector  
 SFF-8062 Rolling Calendar of SSWG's and Plenaries  
 SFF-8065 C 40-pin SCA-2 Connector w/High Voltage  
 SFF-8066 C 80-pin SCA-2 Connector w/High Voltage  
 SFF-8067 3.0 40-pin SCA-2 Connector w/Bidirectional ESI  
 INF-8068i 1.0 Guidelines to Import Drawings into SFF Specs  
 SFF-8069 E Fax-Access Instructions  
  
 INF-8070i 1.3 ATAPI for Rewritable Removable Media  
  
 SFF-8072 1.2 80-pin SCA-2 for Fibre Channel Tape Applications  
 SFF-8073 - 20-pin SCA-2 for GBIC Applications  
 INF-8074i 1.0 SFP (Small Formfactor Pluggable) Transceiver  
 SFF-8075 1.0 PCI Card Version of SFP Cage  
 SFF-8076 - SFP Additional IDs  
 SFF-8080 E ATAPI for CD-Recordable Media  
 INF-8090i 5.4 ATAPI for DVD (Digital Video Data)  
  
 SFF-8101 3 Gbs and 4 Gbs Signal Characteristics  
 SFF-8110 C 5V Parallel 1.8" drive form factor  
 SFF-8111 1.3 1.8" drive form factor (60x70mm)  
 SFF-8120 2.6 1.8" drive form factor (78x54mm)  
  
 SFF-8200e 1.1 2 1/2" drive form factors (all of 82xx family)  
 SFF-8201e 1.3 2 1/2" drive form factor dimensions  
 SFF-8212e 1.2 2 1/2" drive w/SFF-8001 44-pin ATA Connector  
 SFF-8221 1.3 Pre-Aligned 2.5" Drive >10mm Form Factor  
 SFF-8222 1.1 2.5" Drive w/SCA-2 Connector  
 SFF-8223 0.3 2.5" Drive w/Serial Attachment Connector  
  
 SFF-8300e 1.2 3 1/2" drive form factors (all of 83xx family)  
 SFF-8301 1.4 3 1/2" drive form factor dimensions  
 SFF-8302e 1.1 3 1/2" Cabled Connector locations  
 SFF-8323 0.3 3 1/2" drive w/Serial Attachment Connector  
 SFF-8332e 1.2 3 1/2" drive w/80-pin SFF-8015 SCA Connector  
 SFF-8337e 1.2 3 1/2" drive w/SCA-2 Connector  
 SFF-8342e 1.3 3 1/2" drive w/Serial Unitized Connector  
 INF-8350i 6.1 3 1/2" Packaged Drives  
  
 SFF-8400 C VHDCI (Very High Density Cable Interconnect)  
 SFF-8410 16.1 High Speed Serial Testing for Copper Links  
 SFF-8411 High Speed Serial Testing for Backplanes  
 SFF-8412 8.1 HSOI (High Speed Optical Interconnect) Testing  
 SFF-8415 3.1 HPEI (High Performance Electrical Interconnect) T  
 SFF-8416 0.1 HPEI Measurement of Bulk Cable  
  
 SFF-8420 11.1 HSSDC-1 Shielded Connections  
 SFF-8421 2.4 HSSDC-2 Shielded Connections  
 SFF-8422 C FCI Shielded Connections  
 SFF-8423 C Molex Shielded Connections  
 SFF-8424 Dual Row HSSDC-2 Shielded Connections  
  
 SFF-8430 4.1 MT-RJ Duplex Optical Connections  
 SFF-8441 14.1 VHDCI Shielded Configurations

SFF-8451 10.1 SCA-2 Unshielded Connections  
 SFF-8452 3.1 Glitch Free Mating Connections for Multidrop Aps  
 SFF-8453 Shielded High Speed Serial connectors  
  
 SFF-8460 1.2 HSS Backplane Design Guidelines  
 SFF-8470 2.1 Multi Lane Copper Connector  
 SFF-8471 C ZFP Multi Lane Copper Connector  
 SFF-8472 9.3 Diagnostic Monitoring Interface for Optical Xcvrs  
 INF-8475i - XPAK Pluggable Receiver  
  
 SFF-8480 2.1 HSS (High Speed Serial) DB9 Connections  
 SFF-8482 0.0 Internal Serial Attachment Connector  
 SFF-8483 External Serial Attachment Connector  
  
 SFF-8500e 1.1 5 1/4" drive form factors (all of 85xx family)  
 SFF-8501e 1.1 5 1/4" drive form factor dimensions  
 SFF-8508e 1.1 5 1/4" ATAPI CD-ROM w/audio connectors  
 SFF-8523 0.3 5 1/4" drive w/Serial Attachment Connector  
 SFF-8551 3.2 5 1/4" CD Drives form factor  
 SFF-8572 - 5 1/4" Tape form factor  
 SFF-8610 C SDX (Storage Device Architecture)

### 2.3 Sources

Copies of ANSI standards or proposed ANSI standards may be purchased from Global Engineering.

15 Inverness Way East      800-854-7179 or 303-792-2181  
 Englewood                      303-792-2192Fx  
 CO 80112-5704

Copies of SFF Specifications are available by joining the SFF Committee as an Observer or Member.

14426 Black Walnut Ct      408-867-6630x303  
 Saratoga                      408-867-2115Fx  
 CA 95070                      FaxAccess: 408-741-1600

The increasing size of SFF Specifications has made FaxAccess impractical to obtain large documents. Document subscribers and members are automatically updated every two months with the latest specifications.

SFF specifications are available at <ftp://ftp.seagate.com/sff>

Electronic copies of documents are also made available via CD\_Access, a service which provides copies of all the specifications plus SFF reflector traffic. CDs are mailed every 2 months as part of the document service, and provide the letter ballot and paper copies of what was distributed at the meeting as well as the meeting minutes.



**ELECTRONIC COPIES**

The status of SFF Specifications is summarized in SFF-8000, which is the only specification which can now be obtained over FaxAccess.

Document subscribers and members are automatically updated every two months with the latest specifications.

Please register me as a Member of the SFF Committee for one year.

Paper documentation \$1,800

Electronic documentation \$2,160

Check Payable to SFF Committee for \$\_\_\_\_\_ is Enclosed

Please invoice me \$\_\_\_\_\_ on PO #: \_\_\_\_\_

MC/Visa/AmX\_\_\_\_\_ Expires\_\_\_\_\_

Please register me as an Observer on the SFF Committee for one year.

Paper documentation \$ 300 U.S. \$400 Overseas

Electronic documentation \$ 660 U.S. \$760 Overseas

Check Payable to SFF Committee for \$\_\_\_\_\_ (POs Not Accepted)

MC/Visa/AmX\_\_\_\_\_ Expires\_\_\_\_\_

Name\_\_\_\_\_ Company\_\_\_\_\_

Address\_\_\_\_\_

State/ZIP\_\_\_\_\_ Email\_\_\_\_\_

Phone\_\_\_\_\_ Fax\_\_\_\_\_

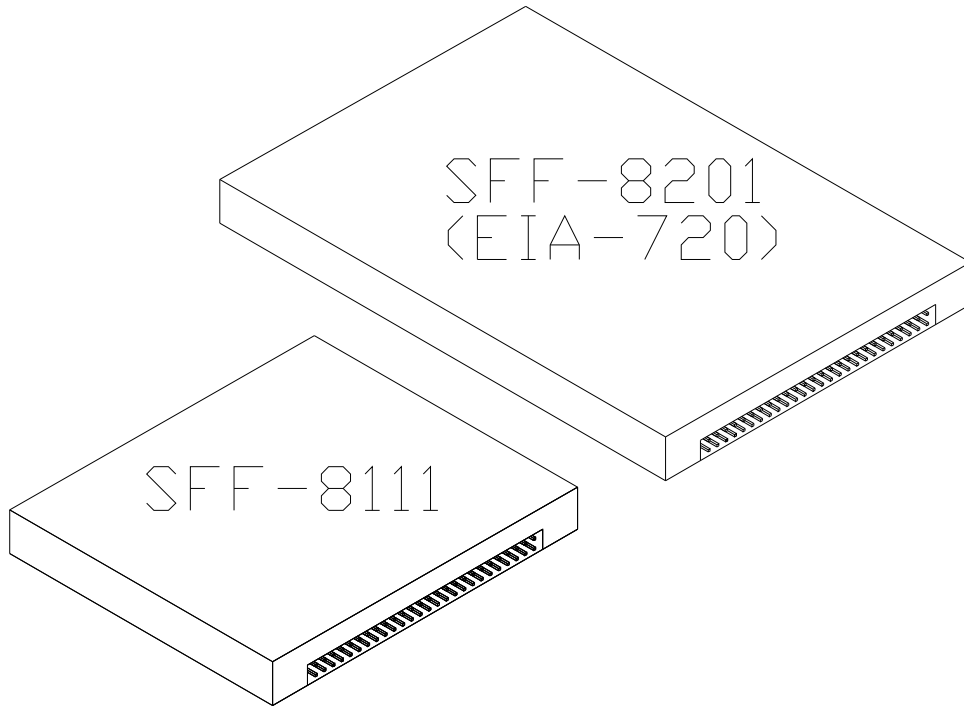
|                               |                      |
|-------------------------------|----------------------|
| SFF Committee                 | 408-867-6630         |
| 14426 Black Walnut Ct         | 408-867-2115Fx       |
| Saratoga CA 95070             | 250-1752@mcimail.com |
| Transfers to Bank of America: | 04743 00743          |

Document subscribers and members are automatically updated every two months with the latest specifications.

SFF specifications are available at <ftp://ftp.seagate.com/sff>

### 3.0 Introduction

This document describes a disk drive form factor for 1.8" nominal disk diameter storage devices. The form factor is derived from the EIA-720 (SFF-8200e) form factor for 2.5" disk drives. The form factor is a truncated form of EIA-720 form, which retains the EIA-720 connector position, width (A4 dimension) and Z-heights. The fastener positions and size are optimized for the SFF-8111 form factor. An EIA-720 aperture with both EIA-720 and SFF-8111 mounting holes can accommodate an EIA-720 or an SFF-8111 form factor device.



4.0 Physical Configuration

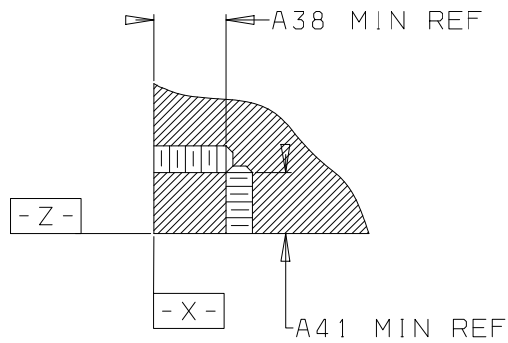
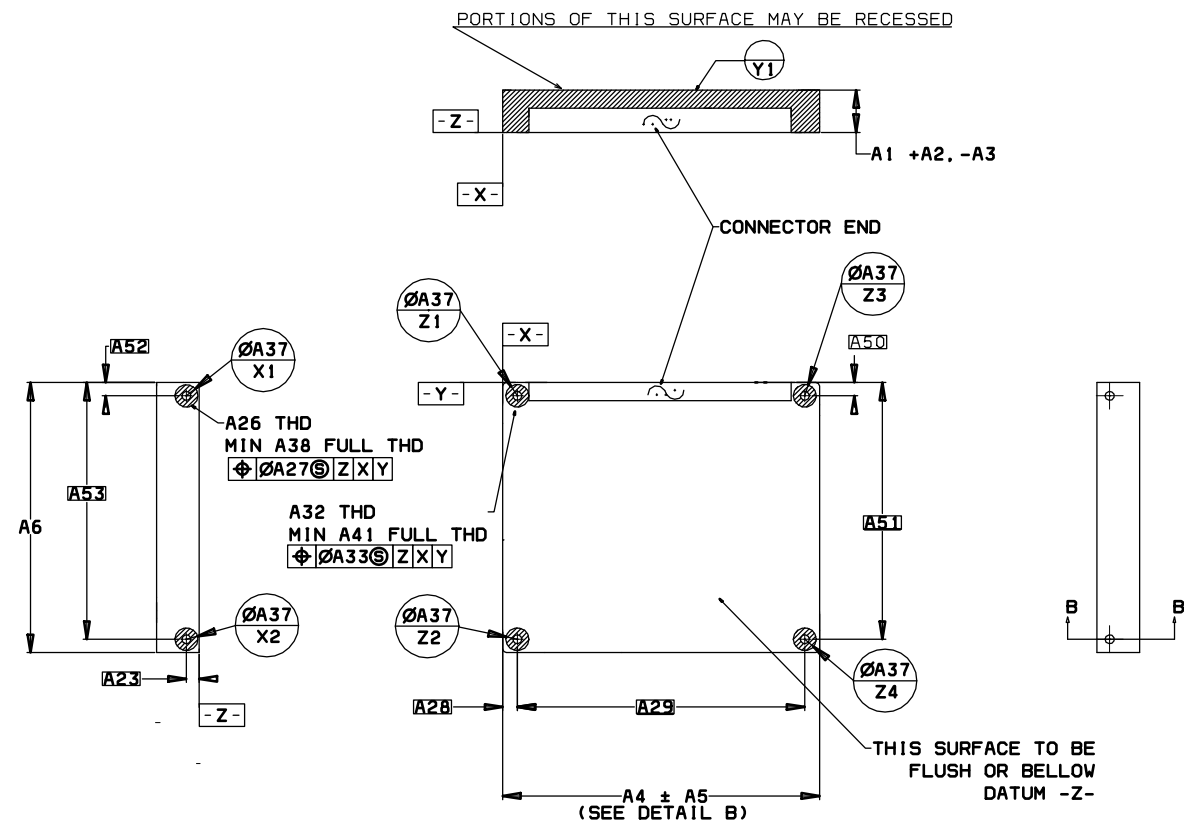


Table-1 : 1.8" DISK DRIVE DIMENSIONS

| Dimension | Millimeters | Inches |
|-----------|-------------|--------|
| A1        | 7.00        | 0.276  |
| A1        | 9.50        | 0.374  |
| A2        | 0.00        | 0.000  |
| A3        | 0.50        | 0.020  |
| A4        | 69.85       | 2.750  |
| A5        | 0.25        | 0.010  |
| A6        | 60.00       | 2.362  |
| A23       | 2.82        | 0.111  |
| A26       | M 2.5       | n/a    |
| A27       | 0.50        | 0.020  |
| A28       | 3.20        | 0.126  |
| A29       | 63.45       | 2.498  |
| A32       | M 2.5       | n/a    |
| A33       | 0.50        | 0.020  |
| A37       | 4.00        | 0.157  |
| A38       | 2.80        | 0.110  |
| A41       | 2.80        | 0.110  |
| A50       | 2.95        | 0.116  |
| A51       | 57.05       | 2.246  |
| A52       | 2.95        | 0.116  |
| A53       | 57.05       | 2.246  |